

HM-ICON

Smart meter for commercial/industrial users



Revision E - Edition 07/2026

**USE, MAINTENANCE AND
WARNING MANUAL**

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1 - INTRODUCTION

FOREWORD

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The manufacturer is in no way responsible for the consequences of operations carried out in a manner not in accordance with the manual.

GENERAL REMARKS

All operating, maintenance instructions and recommendations described in this manual must be followed to in order to:

- obtain the best possible performance from the equipment;
- keep the equipment in efficient conditions.

Training the personnel in charge is essential in order to:

- use and service the equipment properly;
- correctly apply the safety alerts and procedures recommended.

NOTICE!

The images shown in this document indicate the type of product and may differ in detail.

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1.1 - REVISION HISTORY

Revision index	Date
A	02/2024
B	07/2024
C	01/2025
D	05/2025
F	07/2026

Tab. 1.1.

INDEX

1 - INTRODUCTION	3
1.1 - REVISION HISTORY.....	5
2 - GENERAL INFORMATION	11
2.1 - MANUFACTURER IDENTIFICATION	11
2.2 - IDENTIFICATION OF THE PRODUCT	11
2.3 - REGULATORY FRAMEWORK.....	12
2.4 - WARRANTY	12
2.4.1 - REFERENCE OPERATING CONDITIONS	13
2.5 - ADDRESSEES, SUPPLY AND STORAGE OF THE MANUAL	14
2.6 - LANGUAGE	14
2.7 - SYMBOLS USED IN THE MANUAL.....	15
2.8 - APPLIED RATING PLATES	16
2.8.1 - IDENTIFIER OF THE LOGIC DEVICE	18
2.8.1.1 - TYPE OF GAUGE	18
2.8.1.2 - REMOTE COMMUNICATION TYPE	18
2.8.2 - DESCRIPTION OF THE NAMEPLATES.....	19
2.9 - GLOSSARY OF UNITS OF MEASUREMENT	20
2.10 - QUALIFIED PROFESSIONAL FIGURES.....	21
3 - SAFETY	23
3.1 - GENERAL SAFETY WARNINGS.....	23
3.2 - ATEX DIRECTIVE SAFETY INSTRUCTIONS	24
3.2.1 - ELECTROSTATIC DISCHARGES.....	24
3.2.2 - CONNECTING TO OTHER DEVICES.....	24
3.2.3 - POWER SUPPLY DEVICES	24
3.2.4 - SAFETY INSTRUCTIONS FOR INSTALLATION IN HAZARDOUS AREA	25
3.3 - PERSONAL PROTECTIVE EQUIPMENT	26
3.4 - OBLIGATIONS AND PROHIBITIONS	27
3.5 - RESIDUAL RISKS	28
3.5.1 - RISK OF ELECTROSTATIC DISCHARGE.....	28
3.6 - SAFETY AND FRAUD PREVENTION	28
3.6.1 - SEALS	30
3.7 - SAFETY PICTOGRAMS	31
3.8 - NOISE LEVEL	31

4 - DESCRIPTION AND OPERATION 33

4.1 - GENERAL DESCRIPTION	33
4.1.1 - POWER SUPPLY DEVICES	34
4.1.1.1 - CONNECTION OF THE POWER SUPPLY DEVICES	34
4.1.1.2 - POWER SUPPLY STATUS	34
4.2 - ACQUISITION OF THE MEASURE	34
4.2.1 - EVENTS AND DIAGNOSTICS.....	35
4.2.1.1 - DEVICE DIAGNOSTICS	35
4.2.2 - ACTIVATION AND CONFIGURATION.....	36
4.2.3 - COMMUNICATION INTERFACES	36
4.3 - DESIGNED USE	37
4.3.1 - INTENDED USE	37
4.3.2 - REASONABLY FORESEEABLE MISUSE	37
4.4 - TECHNICAL DATA	38

5 - USER INTERFACE..... 39

5.1 - GENERAL DESCRIPTION	39
5.2 - LCD DISPLAY DESCRIPTION	40
5.3 - NAVIGATION PROCEDURE	42
5.3.1 - MAIN CHAPTER (CYCLIC SEQUENCE FOR THE USER).....	43
5.3.1.1 - USER DIAGNOSTICS SUBMENU	
The possible presence of a diagnostic condition is indicated in the DG menu with a value in the 'Alarm Number' field other than zero. The display of recorded fault(s) is available in the sub-menu accessible by a 'brief' press on the 'Enter' key.	44
5.3.2 - SELECTING SERVICE MENU CHAPTERS	45
5.3.3 - CHAPTER C1.....	46
5.3.4 - CHAPTER C2.....	46
5.3.4.1 - SUB-MENU OF THE FIRMWARE DEVICE AND THE OPERATING STATUS	47
5.3.5 - CHAPTER C3.....	48
5.3.6 - CHAPTER C4.....	49
5.4 - ALARMS	50

6 - TRANSPORT AND HANDLING	51
6.1 - SPECIFIC WARNINGS FOR TRANSPORT AND HANDLING	51
6.1.1 - PACKAGING AND FASTENERS USED FOR TRANSPORT	51
6.2 - PACKAGING CONTENT	52
6.3 - PHYSICAL CHARACTERISTICS OF THE EQUIPMENT	53
6.4 - EQUIPMENT ANCHORING AND LIFTING METHOD	54
6.4.1 - FORKLIFT HANDLING METHOD	55
6.5 - PACKAGING REMOVAL	57
6.5.1 - PACKAGING DISPOSAL	57
6.6 - STORAGE AND ENVIRONMENTAL CONDITIONS	58
6.6.1 - STORAGE OF THE SPARE BATTERIES	58
7 - INSTALLATION	59
7.1 - GENERAL WARNINGS	59
7.2 - INSTALLATION PRE-REQUISITES	59
7.2.1 - ENVIRONMENTAL CONDITIONS ALLOWED	59
7.3 - CHECKS BEFORE INSTALLATION	60
7.4 - SPECIFIC SAFETY INSTRUCTIONS FOR THE INSTALLATION PHASE	61
7.5 - INSTALLATION PROCEDURE	62
7.6 - EQUIPMENT ADJUSTMENTS	63
8 - CONFIGURATION	65
8.1 - SAFETY REQUIREMENTS FOR CONFIGURATION	65
8.2 - EQUIPMENT CONFIGURATION	65
8.2.1 - USING THE OPTICAL PROBE	65
8.3 - VERIFY CORRECT CONFIGURATION	65
8.4 - CONNECTING TO OTHER DEVICES	65
9 - MAINTENANCE AND CHECKS	67
9.1 - GENERAL WARNINGS	67
9.2 - SPECIAL MAINTENANCE	68
9.2.1 - REPLACING THE COMMUNICATION BATTERY PACK	68
9.2.2 - SIM REPLACEMENT (ONLY FOR HM-ICON-GPRS AND HM-ICON-NB VERSIONS)	71

10 - UNINSTALLATION AND DISPOSAL 75

10.1 -GENERAL SAFETY WARNINGS.....	75
10.2 -QUALIFICATION OF THE OPERATORS IN CHARGE.....	75
10.3 -UNINSTALLATION.....	75
10.4 -INFORMATION REQUIRED IN CASE OF NEW INSTALLATION.....	76
10.5 -STORAGE OF THE BATTERIES	76
10.6 -INFORMATION REQUIRED IN CASE OF RE-INSTALLATION.....	76
10.7 -DISPOSAL INFORMATION.....	77
10.7.1 - DISPOSING OF THE BATTERIES	78
10.7.1.1 - BATTERY PACKAGING.....	78

11 - RECOMMENDED SPARE PARTS 79

11.1 -GENERAL WARNINGS	79
11.2 -HOW TO REQUEST SPARE PARTS.....	79
11.3 -SPARE PARTS LIST	80
11.4 -PUTTING BACK BATTERIES.....	81

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2 - GENERAL INFORMATION

2.1 - MANUFACTURER IDENTIFICATION

Manufacturer	PIETRO FIORENTINI S.P.A.
Address	Via Enrico Fermi, 8/10 36057 Arcugnano (VI) - ITALY Tel. +39 0444 968511 Fax +39 0444 960468 www.fiorentini.com sales@fiorentini.com

Tab. 2.2.

NOTICE!

For any problems encountered with the equipment, contact the distributor of the relevant gas network.

2.2 - IDENTIFICATION OF THE PRODUCT

Equipment	SMART METER FOR COMMERCIAL/INDUSTRIAL USERS
Series	HM-ICON
Available models	• HM-ICON-M16-NB • HM-ICON-M25-NB • HM-ICON-M40-NB • HM-ICON-M16-GPRS • HM-ICON-M25-GPRS • HM-ICON-M40-GPRS

Tab. 2.3.

2.3 - REGULATORY FRAMEWORK

PIETRO FIORENTINI S.P.A. with registered office in Arcugnano (Italy) - Via E. Fermi, 8/10, declares that the equipment of the series HM-ICON described in this manual is designed, manufactured, tested and checked in compliance with:

- the requirements of the Directives:
 - 2014/32/EU "MID";
 - 2014/34/EU "ATEX";
 - 2014/53/EU "RED";
 - 2011/65/EU "RoHS 2";
 - 2012/19/EU "WEEE";
- resolution 631/2013/R/gas of the Regulatory Authority for Energy, Networks and Environment (ARERA) and ratified in the UNI/TS 11291 package of standards
- UNI EN 1359:2017 product standard

NOTICE!

For specific type approvals, see the appropriate section on the Manufacturer's website: <https://www.fio-rentini.com>

NOTICE!

The declaration of conformity in its original version is delivered together with the equipment.

2.4 - WARRANTY

PIETRO FIORENTINI S.P.A. guarantees that the equipment was manufactured using the best materials, with high quality workmanship, and complies with the quality requirements, specifications and performance set out in the order.

The warranty shall be considered null and void and PIETRO FIORENTINI S.P.A. shall not be liable for any damage and/or malfunctions:

- due to any acts or omissions of the purchaser or end-user, or any of their carriers, employees, agents, or any third party or entity;
- in the event that the purchaser, or a third party, makes changes to the equipment supplied by PIETRO FIORENTINI S.P.A. without the prior written approval of the latter;
- in the event of failure by the purchaser to comply with the instructions contained in these instructions, as provided by PIETRO FIORENTINI S.P.A.

NOTICE!

The warranty conditions are specified in the commercial contract.

2.4.1 - REFERENCE OPERATING CONDITIONS

The reference operating conditions for battery life calculations are described in standard UNI/TS 11291-13-1. An extract of these standards is found in Tab. 2.4:

Operating conditions	Reference indications
User interface	10 minutes per month (local interface).
	20 minutes per month (Display).
Firmware code update	3 times in 16 years, according to UNI 11291-13-1.
Communication	GPRS Version: 1 communication per day (recording = 30 sec., communication = 20 sec.).
	Version NBloT: 1 registration per year, with PSM mode active; 1 communication per day.

Tab. 2.4.

In addition to that defined by the UNI/TS 11291-13 standards, the room temperature effects the life span of the batteries. The operating profile used to calculate the battery life expectancy is indicated in Tab. 2.5:

	Reference indications
Room temperature	0.25% of the time at -25 °C
	0.5% of the time at -20 °C
	2.6% of the time at -10 °C
	41.0% of the time at +5 °C
	43.0% of the time at +20 °C
	11.8% of the time at +35 °C
	0.5% of the time at +50 °C
	0.25% of the time at +60 °C
	0.1% of the time at +70 °C

Tab. 2.5.

2.5 - ADDRESSEES, SUPPLY AND STORAGE OF THE MANUAL

The instruction manual is intended for qualified operator responsible for using and managing the equipment throughout its service life.

It contains the necessary information to properly use the equipment and keep its functional and qualitative characteristics unchanged over time. All information and warnings for safe, correct use are also provided.

The manual, as well as the declaration of conformity and/or test certificate, is an integral part of the equipment and must always accompany it whenever it is moved or resold. It is the responsibility of the authorised professionals (reference paragraph 2.10) to operate and manage the equipment.

WARNING!

Removing, rewriting or editing the pages of the manual and their contents is not allowed.

PIETRO FIORENTINI S.p.A. shall not be held liable for any damage to people, animals and property caused by failure to adhere to the warnings and operating procedures described in this manual.

2.6 - LANGUAGE

The original manual has been drawn up in Italian.

Any translations into additional languages are to be made from the original instruction manual.

HAZARD!

The translations into other languages cannot be fully verified. If any inconsistency is found, please refer to the text of the original manual.

If inconsistencies are found or the text does not make sense:

- stop any actions;
- contact immediately PIETRO FIORENTINI S.p.A. at the addresses given in section 2.1 ("Manufacturer identification").

WARNING!

PIETRO FIORENTINI S.p.A. shall be held liable for the information provided in the original manual only.

2.7 - SYMBOLS USED IN THE MANUAL

Symbol	Definition
	Symbol used to identify important warnings for the safety of the operator and/or equipment.
	Symbol used to identify information of particular importance in the manual. The information may also concern the safety of the personnel involved in using the equipment.
	Obligation to consult the instruction manual/booklet. Indicates a requirement for the personnel to refer to (and understand) the operating and warning instructions of the machine before working with or on it.

Tab. 2.6.

HAZARD!

Alerts to a hazard with a high level of risk, an imminent hazardous situation which, if not prevented, will result in death or severe damage.

WARNING!

Alerts to a hazard with a medium level of risk, a potentially hazardous situation which, if not prevented, may result in death or severe damage.

ATTENTION!

Alerts to a hazard with a low level of risk, a potentially hazardous situation which, if not prevented, could result in minor or moderate damage.

NOTICE!

Alerts to specific warnings, directions or notes of particular concern, that are not related to physical injury, as well as practices for which physical injury is not likely to occur.

2.8 - APPLIED RATING PLATES

The equipment and its accessories are provided with nameplates (from Id.1 to Id.6).

The plates specify identification details of the equipment and its accessories to be provided, if necessary, to PIETRO FIORENTINI S.p.A.

List of the rating plates applied:

Id.	Type of plate	Image
1	Mod. HM-ICON-M16-NB	
2	Mod. HM-ICON-M25-NB	
3	Mod. HM-ICON-M40-NB	

Id.	Type of plate	Image
4	Mod. HM-ICON-M16-GPRS	
5	Mod. HM-ICON-M25-GPRS	
6	Mod. HM-ICON-M40-GPRS	

Tab. 2.7.



WARNING!

Removing rating plates and/or replacing them with other plates is strictly not allowed.
Should the plates be unintentionally damaged or removed, the customer must notify
PIETRO FIORENTINI S.p.A.

2.8.1 - IDENTIFIER OF THE LOGIC DEVICE

Term	Description
Format	FIO-R-03-WV-YY-XXXXXX
FIO	Fixed field indicating the manufacturer (PIETRO FIORENTINI S.p.A.) according to the encoding of the Flag Association
R	Reserved field
03	Type of device (03=Gas Meter)
W	Type of gauge
V	Remote communication type
YY	Year of manufacture
XXXXXX	Progressive number

Tab. 2.8.

2.8.1.1 - TYPE OF GAUGE

"W" version code	Gauge value	Model code
7	G10	HM-ICON-M16
8	G16	HM-ICON-M25
9	G25	HM-ICON-M40-NB

Tab. 2.9.

2.8.1.2 - REMOTE COMMUNICATION TYPE

"V" version code	Type of communication	Model code
1	GPRS	HM-ICON-MX-GPRS
3-4-5-6-7-8	NB-IoT	HM-ICON-MX-NB

Tab. 2.10.

2.8.2 - DESCRIPTION OF THE NAMEPLATES

The rating plate bears the information described in Tab. 2.11:

Pos.	Description
1	Manufacturers Logo
2	Communication battery pack identification code and device identification type
3	3a- Identifier of the logic device (QR code)
	3b- Identifier of the logic device
	3c- Identifier of the logic device (bar code)
4	Casing protection rating
5	"ATEX" directive marking
6	Reference standard for "Domestic ultrasonic gas meters", Manufacturer's calibrations, approval levels
7	Manufacturer's Address
8	Model code
9	"MID" Directive marking
10	Meter reference class
11	Disposal guidelines (WEEE Directive 2012/19/EU).

Tab. 2.11.

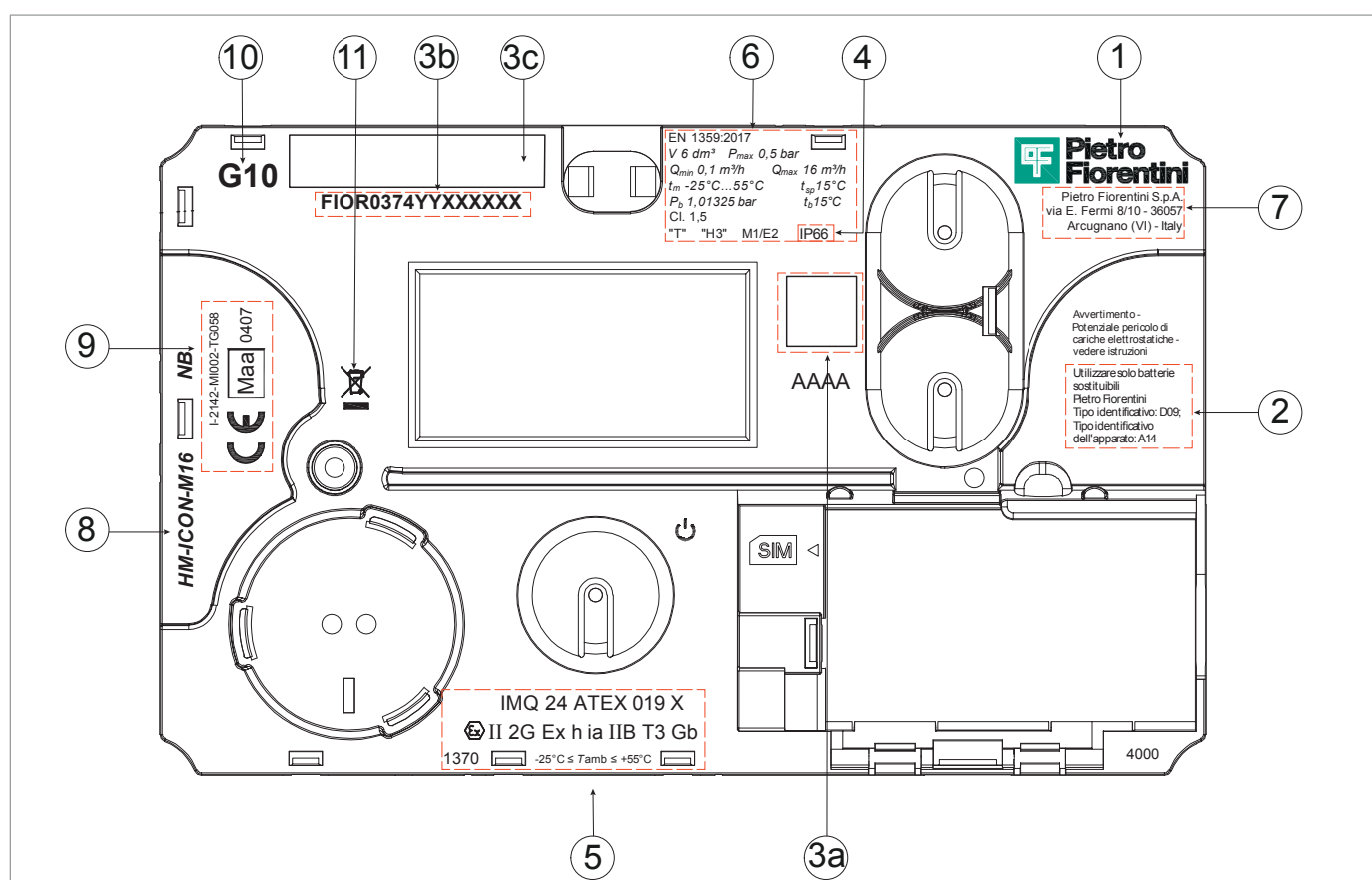


Fig. 2.1. Description of the nameplates

2.9 - GLOSSARY OF UNITS OF MEASUREMENT

Type of measurement	Unit of measurement	Description
Consumption and Volumetric Flow Rate	Sm ³ /h	Standard cubic metres per hour
	Sm ³	Standard cubic metres
	m ³ /h	Cubic metres per hour
	m ³	Cubic metres
Pressure	bar	Bar
	”wc	Water column inch
	Pa	Pascal
Temperature	°C	Degree centigrade
	K	Kelvin
Tightening torque	Nm	Newton metre
Other measurements	V	Volt
	W	Watt
	Ω	Ohm

Tab. 2.12.

2.10 - QUALIFIED PROFESSIONAL FIGURES

Qualified operators entrusted with the use and operation of the equipment in all its technical life stages for the use for which it was supplied:

Professional figure	Definition
Installer	Qualified operator able to: • handle materials and equipment. • carry out all the operations necessary to properly install the equipment safely; • perform all the operations necessary to properly operate the equipment and system safely; • be able to perform all the operations necessary to uninstall and subsequently dispose of the equipment in compliance with the regulations in force in the country of installation.
Specialised technician/ maintenance technician	Trained and authorised technician on the management and use of the equipment, who must: • be able to perform all operations required for the proper functioning of the equipment and the system, and for their safety and that of any third parties present; • perform maintenance on all parts of the equipment subject to maintenance (board and batteries); • access all device parts for visual inspection, checking equipment status, making adjustments and calibrations; • have proven experience in properly using the equipment similar to that described in this manual, and be trained, informed and instructed in this regard.

Tab. 2.13.

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3 - SAFETY

3.1 - GENERAL SAFETY WARNINGS

WARNING!

The equipment described in this manual is normally inserted in systems carrying flammable gases (for example: natural gas).

WARNING!

If the gas used is a combustible gas, the installation area of the equipment is defined as a 'danger zone' as there are residual risks that potentially explosive atmospheres may be generated.

In "danger zones" and in the immediate vicinity, the following are required:

- there must not be any effective sources of ignition;
- no smoking.

WARNING!

- It is strictly forbidden to repair or make any modifications to the equipment.
- For information and warnings regarding replacing batteries, refer to chapter 9 in this manual.

ATTENTION!

Authorised operators must not carry out operations or services on their own initiative that do not fall within their competence.

Never operate the equipment:

- while under the influence of intoxicating substances such as alcohol;
- if you are using drugs that may slow reaction times.

NOTICE!

The employer must train and inform operators on how to behave during operations and on the equipment to be used.

Before installation, commissioning or maintenance, operators must:

- take note of the safety regulations applicable to the place of installation they are working in;
- obtain the necessary permits to operate when required;
- wear the personal protective equipment required by the procedures described in this instruction manual;
- ensure that the required collective protective equipment and safety information are available in the area they are operating in.

3.2 - ATEX DIRECTIVE SAFETY INSTRUCTIONS

HM-ICON is an inherently safe device suitable for use in hazardous areas classified as Zone 1 Group IIB.

Category of installation: II 2G Ex h ia IIB T3 Gb.

The harmonised CENELEC standards relevant to compliance with the EHSR requirements (Essential Health and Safety Requirements) of the ATEX Directive are EN 60079-0 and EN 60079-11.

3.2.1 - ELECTROSTATIC DISCHARGES

This device is approved for installation in areas with low explosion risk (risk is only present for short periods). In these areas, sparks produced by electrostatic discharges might still generate explosions in extreme cases.



WARNING!

When installing or using this equipment, it is advisable to implement measures to protect against electrostatic discharge.

Further information can be found in EN 60079-32-1: among the possible actions, an example is using dissipative footwear and a damp cloth (to clean the device) during installation/maintenance operations



NOTICE!

PIETRO FIORENTINI S.p.A. disclaims any liability resulting from the risks and consequences caused by non-compliance with these provisions.

3.2.2 - CONNECTING TO OTHER DEVICES

HM-ICON provides a galvanically isolated pulse output for consumption verification and energy management purposes. HM-ICON has secure communication interfaces (without the need for a physical/electrical connection) for local and remote information exchange, described later in chapter 4.

3.2.3 - POWER SUPPLY DEVICES

HM-ICON can only be powered by specific battery packs approved with the device and only supplied by PIETRO FIORENTINI S.p.A.; therefore it is prohibited to use any other power sources.

The device uses two distinct battery packs:

- one that is useful for managing the metrological part and local interfaces called the metrological battery pack, which cannot be replaced in the field;
- one that is useful for managing the remote communication part called communication battery pack, which can be replaced in the field.

Each pack consists of a lithium battery with cables ending with a specific connector, enclosed in a protective sheath.

3.2.4 - SAFETY INSTRUCTIONS FOR INSTALLATION IN HAZARDOUS AREA

This device must be installed and operated in compliance with the provisions and adjustments in force.

NOTICE!

PIETRO FIORENTINI S.p.A. shall not be liable for damage resulting from failure to comply with the instructions and from misuse..

Safety warnings

All operations on the equipment must be performed by qualified personnel.

Transformation and spare parts

Any technical change is prohibited. Use only original spare parts as prescribed by PIETRO FIORENTINI S.p.A.

Transport

As a rule, HM-ICON must be transported in an upright position and inside the original packaging box provided by PIETRO FIORENTINI S.p.A.

Upon receipt of the device, examine the supplied material.

Immediately report any shipping damage.

Storage

As a rule, HM-ICON must be stored in an upright position and in a dry place at room temperature (refer to paragraph 6.6.1).

WARNING!

- **The arrow on the top of the device indicates the direction of the gas flow.**
- **Install the equipment in a compartment that meets the provisions in force on safety, away from any possible damage of mechanical origin, away from sources of heat or naked flames, in a dry place and protected from external agents.**
- **Install the device with the indicator device in a horizontal position, not in contact with walls and raised from the floor.**
- **During installation, avoid mechanical stress to the inlet and outlet connections.**
- **The shut-off valve, located on the system upstream of the device, must be opened gradually in order to allow the gas to flow regularly, without violent shocks that would damage the internal components.**
- **It is strictly forbidden to repair or make any modifications to the device.**
- **The installation, removal, and any operations must be performed by qualified personnel, in compliance with the provisions in force concerning safety.**

3.3 - PERSONAL PROTECTIVE EQUIPMENT

The following table shows the Personal Protective Equipment (PPE) and its description; an obligation is associated with each symbol.

Personal protective equipment means any equipment intended to be worn by the worker in order to protect them against one or several risks that are likely to threaten their safety or health during work.

For the operators in charge, depending on the type of work requested, use the most appropriate PPE from those reported in Tab. 3.14:

Symbol	Meaning
	Obligation to use safety or insulated gloves. Indicates a requirement for the personnel to use safety or insulated gloves.
	Obligation to use safety goggles. Indicates a requirement for personnel to use protective goggles for eye protection.
	Obligation to use safety shoes. Indicates a requirement for personnel to use accident-prevention safety shoes.
	Obligation to use noise protection equipment. Indicates a requirement for the personnel to use ear muffs or ear plugs to protect their hearing.
	Obligation to wear protective clothing. Indicates a requirement for personnel to wear specific protective clothing.
	Obligation to use a protective mask. Indicates a requirement for the personnel to use respiratory masks in the event of a chemical risk.
	Obligation to use a protective helmet. Indicates a requirement for the personnel to use protective helmets.
	Obligation to wear high visibility vests. Indicates a requirement for the personnel to use high visibility vests.

Tab. 3.14.

WARNING!

Each licensed operator is obliged to:

- take care of his/her own health and safety and that of other people in the workplace who are affected by his/her actions or omissions, in accordance with the training, instructions and equipment provided by the employer;
- appropriately use the PPE made available;
- immediately report to the employer, the manager or the person in charge any deficiencies in the equipment and devices, as well as any dangerous conditions they may become aware of.

3.4 - OBLIGATIONS AND PROHIBITIONS

The following is a list of obligations and prohibitions to be observed for the safety of the operator.

It is mandatory:

- to carefully read and understand the use, maintenance and warning manual;
- before installing the equipment, to strictly refer to the details specified on the nameplates and in the manual;
- to avoid knocks and violent impact that could damage the equipment.

It is forbidden to:

- operate in various capacities on the equipment without the PPE indicated in the work procedures described in this manual;
- operate in the presence of open flames or bring open flames close to the work area;
- smoke near the equipment or while working on it;
- use the equipment with parameters other than those indicated on the name plate;
- use the equipment with gas units other than those indicated on the meter nameplate;
- use the equipment outside the operating temperature range declared on the name plate and indicated in this manual;
- install or use the equipment in environments other than those specified in this manual.

3.5 - RESIDUAL RISKS

The equipment does not present residual risks for the operator related to its normal operation.

NOTICE!

The equipment is ATEX Zone 1 Category 2G certified.

In this zone, during normal activities, the formation of an explosive atmosphere consisting of a mixture of air and flammable substances in the form of gas, vapour or mist is not likely and, if it does occur, it persists only for a short duration (from 10h to 1000h/365dd).

WARNING!

If there are any functional faults, do not operate.

Immediately contact PIETRO FIORENTINI S.p.A. for the necessary directions.

3.5.1 - RISK OF ELECTROSTATIC DISCHARGE

This device is approved for installation in areas with low explosion risk (risk is only present for short periods).

Due to the gas in the atmosphere, sparks produced in these areas by electrostatic discharges might still generate explosions in extreme cases.

WARNING!

It is mandatory to implement protective measures against electrostatic discharges during installation, configuration and maintenance of the equipment.

The authorised operator must proceed as follows, during the various operational phases, to avoid the risk:

Operational phases	Obligations of the operator
Installation	- Wear professional safety footwear with ESD characteristics; - Wear work clothes that dissipate electrostatic charges; - Use a damp cloth for cleaning.
Maintenance	- Wear professional safety footwear with ESD characteristics; - Wear work clothes that dissipate electrostatic charges; - Use a damp cloth for cleaning.

Tab. 3.15.

3.6 - SAFETY AND FRAUD PREVENTION

The solutions implemented on the equipment to assure safety comply with the requirements set forth by the reference standard in force (UNI/TS 11291). In detail, access:

- to the electronics without the removal of the mechanical metrological seals and thus without permanent damage to the metrological cover in accordance with the Type Examination Certificate (MID) legalisation plan of the meter;

NOTICE!

When the front cover (A) is removed, a mechanical anti-tampering device will trigger a front cover removal signal.

- to the memory device without permanently and patently damaging the equipment;
- to the inside of the meter and the temperature sensor without permanent and noticeable damage to the equipment;
- to the metrological battery pack (not replaceable) without removing the mechanical and metrological seals (B) and without permanently damaging the metrological cover;
- to the communication battery pack (replaceable) (C) without compromising the screw cover seals (D) and without leaving a trace of the event in the relevant memory register (Metrological Events Log) of the equipment.

The attempts:

- to tamper with proper operation of the meter are detected and recorded in the Metrological Events Log;
- access to the meter through communication channels:
 - by unauthorised personnel are intercepted and recorded in the Metrological Event Log;
 - with incorrect passwords or encryption keys are intercepted, enumerated and made available to the control centre.

NOTICE!

- **Using the interface devices normally available to the user, only data consultation activities can be carried out and no configuration can be performed;**
- **The configurations that can be performed (only by authorised personnel) through the communication channels which the device is equipped with leave a track since they are stored in the appropriate memory log (Metrological Events Log).**

Furthermore:

- the commands sent by external devices through the communication channels that it is equipped with are verified in terms of source authenticity;
- the messages transmitted through the communication channels conveying sensitive information are all efficiently encrypted;
- the duration of the conditions is monitored and recorded by the firmware.

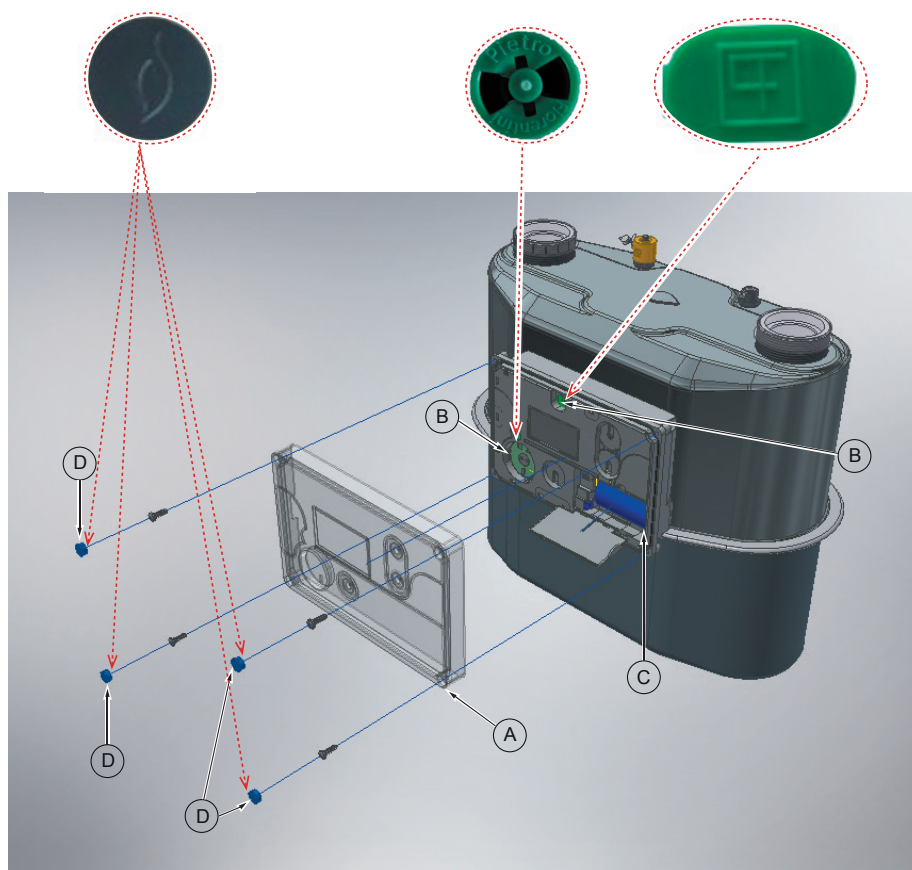


Fig. 3.2. Anti-fraud security HM-ICON

3.6.1 - SEALS

The PIETRO FIORENTINI S.p.A. equipment has the following seals described in Tab. 3.16:

Symbol	Type	Description
	Screw cover seal	They point out that access to the equipment is not possible without the removal of the seals and the resulting permanent and evident damage to the equipment.
	Metrological seal	
	Metrological seal	

Tab. 3.16.

WARNING!

It is absolutely forbidden to remove or alter the seals on the equipment.

3.7 - SAFETY PICTOGRAMS

Equipment and/or packaging PIETRO FIORENTINI S.p.A. may bear the safety pictograms described in Tab. 3.17:

Symbol	Definition
	Symbol used to identify a GENERIC HAZARD.
	Symbol used to identify DANGERS GENERATED BY STATIC ELECTRICITY.
	Symbol applied to the packaging to identify the type of danger and risks related to the transported product, based on the classification of the European ADR agreement. Class 9 (Various dangerous substances). ADR - UN3090 (lithium metal batteries).
	The symbol indicates that the product must not be disposed of as unsorted waste but must be sent to separate collection facilities for recovery and recycling (WEEE Directive 2012/19/EU on waste electrical and electronic equipment - WEEE)

Tab. 3.17.

WARNING!

It is absolutely forbidden to remove or alter the safety pictograms on the equipment or the packaging.

3.8 - NOISE LEVEL

HM-ICON is a meter with moving parts inside.

For the value of the noise generated by the equipment and further information, contact PIETRO FIORENTINI S.p.A.

ATTENTION!

The obligation to use earmuffs or ear plugs to protect the hearing of qualified professional figures (reference paragraph 2.10) remains in the event that the noise in the installation environment of the equipment (depending on specific operating conditions) exceeds the value of 85 dBA.

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4 - DESCRIPTION AND OPERATION

4.1 - GENERAL DESCRIPTION

The equipment HM-ICON is a smart gas volume meter, which is applied at end points of natural gas and liquid gas distribution networks..

The apparatus integrates temperature and pressure sensors for compensation of measured gas volumes in the manner required by the relevant standard (EN 12405-1).

HM-ICON is a measuring device:

- with accuracy class 1.5, as defined in Directive 2014/32/EU (MID);
- which can carry out consumption profiling as required by the Regulatory Authority for Energy, Networks and Environment (ARERA) in resolution 631/2013/R/gas and ratified in the UNI/TS 11291 package of standards.

The main elements of the equipment are (see Fig. 4.3):

Pos.	Description	Pos.	Description
1	Metrological cover	5	Inlet pipe connection fitting
2	Plastic enclosure	6	Outlet pipe connection fitting
3	LCD display	-	Metrological battery pack*
4	Battery compartment (communication)	-	-

* Detail not visible in figure

Tab. 4.18.

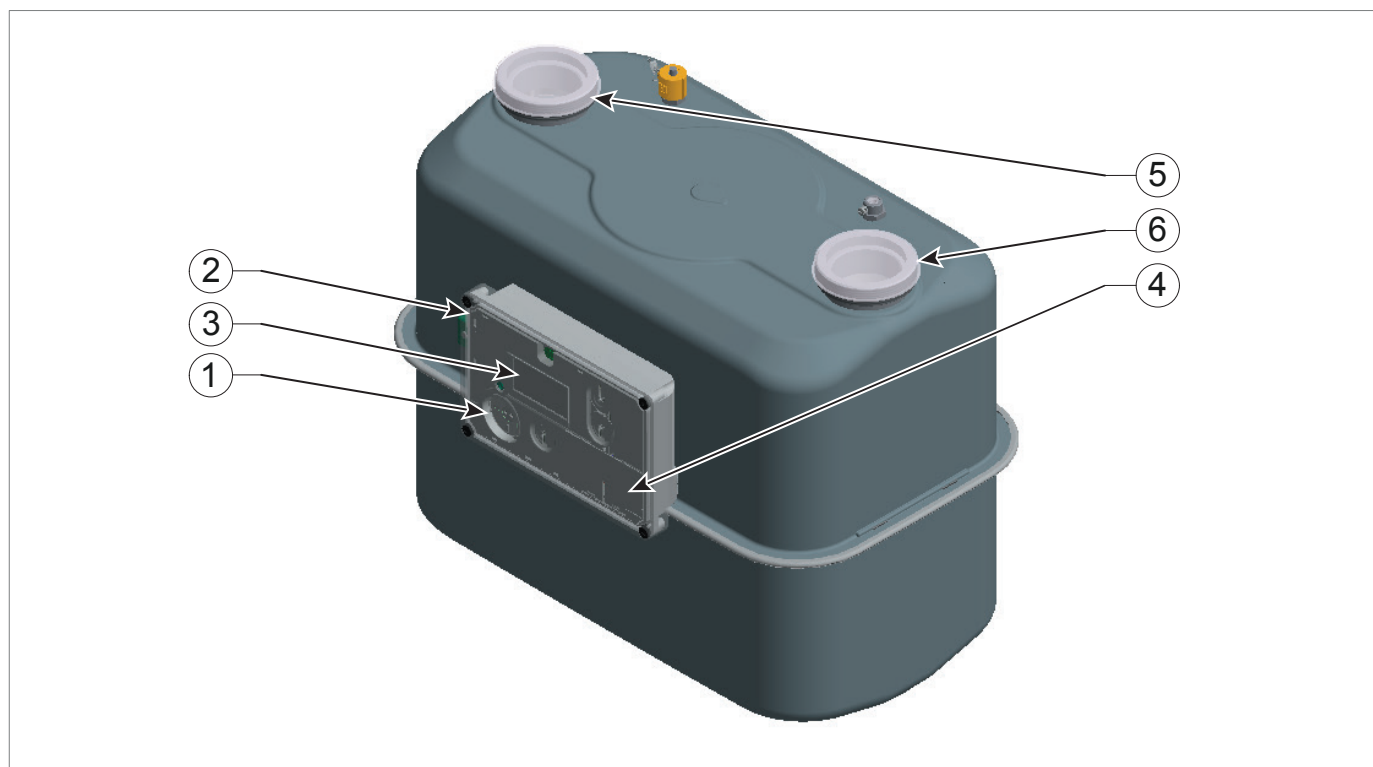


Fig. 4.3. General description HM-ICON

4.1.1 - POWER SUPPLY DEVICES

The equipment HM-ICON can only be powered by specific approved battery packs.

NOTICE!

For technical details of the battery packs and reference operating conditions please refer to section “4.4 - Technical data”.

4.1.1.1 - CONNECTION OF THE POWER SUPPLY DEVICES

NOTICE!

The equipment HM-ICON is supplied with both battery packs already connected and ready for use in the field.

4.1.1.2 - POWER SUPPLY STATUS

A calculation is made for every battery pack, of the actual consumption, based on:

- the elapsed time
- the individual functions actually performed (e.g.: switching on the display, pressing buttons, local and remote data transmission, etc)
- the weight in terms of consumption defined for every specific function in the laboratory tests carried out by the Manufacturer.

4.2 - ACQUISITION OF THE MEASURE

The gas volume measurement (flow rate) is carried out continuously by means of the mechanical system consisting of two measuring chambers (of known volume) with deformable diaphragms.

The walls alternately fill and empty due to the pressure difference between the inlet and outlet passages. This movement is transmitted to a pin that completes one complete revolution for each cyclic volume of gas transited.

The pin causes an encoder to rotate and is detected by two optical sensors.

Encoder and optical sensors represent the interface between the measuring mechanics and the calculation and control electronics.

The function of the control microprocessor is to:

- drive the detection of optical sensors;
- carry out continuous diagnostic activity to highlight any failures and fraud attempts.

The temperature measurement required to calculate volumes at reference thermodynamic conditions is carried out by means of a temperature sensor giving a reading in Kelvin.

The measurement of the gas temperature is acquired and updated every 30 s.

4.2.1 - EVENTS AND DIAGNOSTICS

With reference to the standards of the UNI/TS 11291 series, the equipment implements in particular the following services:

- detection and reporting of faults (UNI 11291-5 and UNI/TS 11291-13);
- functional requirements - events log (UNI 11291-5 and UNI/TS 11291-13);
- functional requirements - diagnostics and alarms (UNI 11291-5 and UNI/TS 11291-13).

4.2.1.1 - DEVICE DIAGNOSTICS

The encoding of the information represented complies with the UNI/TS 11291-13-2 standard as defined below in bit-mapped format. Tab. 4.19.

Bit	Description
15	(Reserved)
14	(Reserved)
13	1 = Synchronisation in progress
12	(Reserved)
11	1 = Daylight Saving Time on
10	1 = Tampering detected
9	1 = Critical battery level (referring only to the metrological battery, less than 3%)
8	1 = Battery level less than 10% (used for both batteries)
7	Device State: 0 = not configured or maintenance; 1 = Normal
6	1 = Memory error
5	1 = Flow rate error (high or reverse flow)
4	1 = General apparatus error
3	1 = Measurement algorithm error
2	1 = Metrological Event Log $\geq 90\%$
1	1 = Metrological Event Log full
0	1 = Clock synchronisation failed

Tab. 4.19.

The 16 bits shown above are represented on the meter display ("DG" menu, see chapter 5) in hexadecimal encoding (0 - F) in groups of 4, as depicted in Tab. 4.20:

Meaning				
Format group:	4°	3°	2°	1°
Hexadecimal encoding:	0	8	0	2
Binary encoding:	0000	1000	0000	0010
Active bit:	-	11	-	1

Tab. 4.20.

4.2.2 - ACTIVATION AND CONFIGURATION

The HM-ICON meters are set up in the final factory configuration phase with the customer's specific requirements as agreed in the supply contract, in order to minimise activation and/or configuration activities required for installation and use. With reference to the standards of the UNI/TS 11291 series, the equipment implements in particular the following services:

- synchronisation (UNI/TS 11291-1);
- software upgrade (UNI/TS 11291-1);
- control and maintenance of the infrastructure (UNI/TS 11291-1);
- functional requirements - programming (UNI 11291-5 and UNI/TS 11291-13);
- functional requirements - operations concerning commissioning and maintenance (UNI 11291-5 and UNI/TS 11291-13);
- functional requirements - clock (UNI 11291-5 and UNI/TS 11291-13).

4.2.3 - COMMUNICATION INTERFACES

The equipment has two communication interfaces, a local one and a remote one:

Interface	Type	Description
Local	Optical port/infrared	Requires an external device (optical probe) for connection to a terminal/PC to be connected locally (optical port connectivity is developed in accordance with IEC 62056-21). The logical protocol used for the optical port is of HDLC type. The asynchronous format and the speed of the optical port are set to the following values: • speed: 9600 baud; • data format: 8 (start bit), 1 (data bit), N (no parity), 1 (stop bit). The optical port is normally disabled and is activated when the display is switched on.
Remote	Mod. HM-ICON-GPRS	Developed with modem GPRS quad-band and antenna integrated in the device.
	Mod. HM-ICON-NB	Developed with modem NB-IoT multi-band and antenna integrated in the device.

Tab. 4.21.

4.3 - DESIGNED USE

4.3.1 - INTENDED USE

The equipment in question is intended for:

Operation	Permitted	Not allowed	Work environment
Measurement of gas volume	- Methane gas, town gas, propane and butane - Gases from the first to the third family (UNI EN 437) - Mixtures of Natural Gas and Hydrogen (with the hydrogen component up to 20%)	Any other type of gas other than permitted.	Application at gas distribution end points for the following type of use: - residential; - commercial and industrial.

Tab. 4.22.

The equipment referred to was designed to be used exclusively within the limits specified on the identification plate and according to the instructions and limits of use specified in this manual.

Safe work conditions are as follows:

- use within the limits stated on the rating plate and in this manual
- compliance with the user manual procedures
- routine maintenance to be carried out when and how recommended
- special maintenance to be carried out if required
- do not tamper with and/or bypass the safety devices.

4.3.2 - REASONABLY FORESEEABLE MISUSE

Reasonably foreseeable incorrect use means the use of the equipment in a way not foreseen in the design phase but which can result from readily predictable human behaviour:

- using the equipment in a manner other than that referred to under paragraph **“Intended use”**
- instinctive reaction of an operator in the event of a malfunction, accident or breakdown while using the equipment
- behaviour resulting from carelessness
- behaviour resulting from the use of the equipment by unauthorised and unsuitable people (children, disabled)

Any use of the equipment other than the intended use must be previously approved in writing by PIETRO FIORENTINI S.p.A. If no written approval is provided, use shall be considered **“improper”**.

In the event of improper use, PIETRO FIORENTINI S.p.A. shall not be held liable for any damage caused to people or property, and any type of warranty on the equipment shall be deemed void.

4.4 - TECHNICAL DATA

General features	
Electronic casing	Polycarbonate
Casing protection rating	IP66
Maximum working pressure	0.5 bar
Operative temperature range	from -25°C to +55°C
Gas temperature range	from -25°C to +55°C
Temperature sensor	Integrated
Pressure sensor	Integrated
Real time clock	Accuracy according to EN62054-21
Measurement precision	Class 1.5/PN 1359
Environmental class	M1/E2
ATEX marking	II 2G Ex h ia IIB T3 Gb
Connections	• 1" 1/4 ISO 228-1 (G10) • 2" ISO 228-1 (G10 / G16) • 2" 1/2 ISO 228-1 (G25)

Tab. 4.23.

Remote communication features	
Communication band	• HM-ICON-GPRS: Quad-band • HM-ICON-NB: Band 20 (default), 3, 5, 8, 25, 28

Tab. 4.24.

Battery features	
Metrological battery pack	Type: Non-rechargeable battery Li-SOCl ₂ 3,6V, Size C Autonomy: 16 + 1 years (under standard reference conditions)
Communication battery pack HM-ICON-GPRS*	Identifier type: D09** Type: Non-rechargeable battery Li-SOCl ₂ 3,6V, Size D Autonomy: 8 years
Communication battery pack HM-ICON-NB*	Identifier type: D09** Type: Non-rechargeable battery Li-SOCl ₂ 3,6V, Size D Autonomy: 20 years

* Replaceable in the field

** The "identifier type" of the battery pack must be specified when ordering new parts to be replaced in the field.

*** The autonomy values refer to the 'Reference operating conditions' in paragraph 2.4.1.

Tab. 4.25.

5 - USER INTERFACE

5.1 - GENERAL DESCRIPTION

The following paragraphs describe the interaction methods between operator and user interface, and the meanings of the various fields on the display.

The user interface consists of the following main components, through which it is possible to consult the data provided by the device (see Fig. 5.4):

Pos.	Element	Description
1	LCD display black and white with segments	Allows you to consult the data provided by the equipment.
2	"On/Enter" key	Allows you to turn on the equipment and confirm the settings from the display.
3	Scroll keys	The upper button, hereafter 'Up', and the lower button, hereafter 'Down', navigate through the pages and menus of the display.

Tab. 5.26.



Fig. 5.4. User interface HM-ICON

5.2 - LCD DISPLAY DESCRIPTION

! NOTICE!

To assure a long battery life, the display is usually kept off.

With the display off, turn it on by pressing the "Enter" key for at least 1 sec.

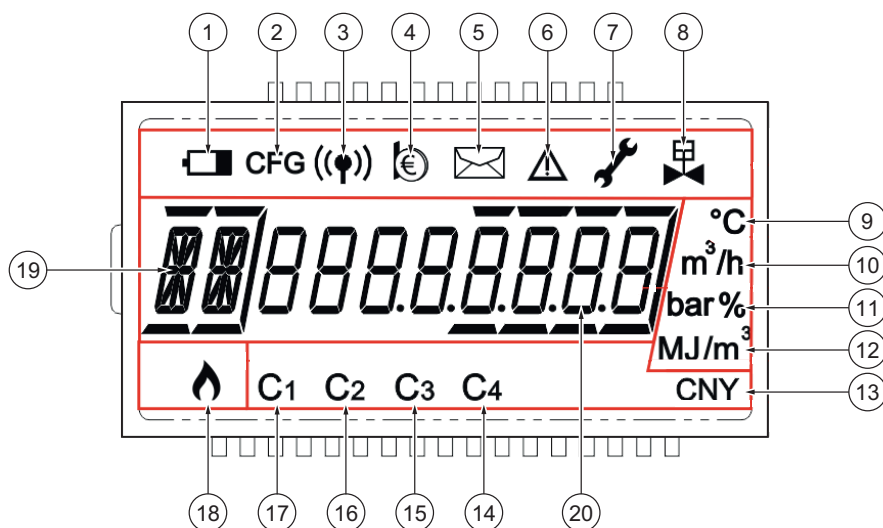


Fig. 5.5. LCD Display HM-ICON

Tab. 5.24. describes the main elements on the display:

Pos.	Element	Description
ICONS FIELD		
1	Battery	Indicates the charge level status of the metrology battery, if: - on and steady, it signals a battery level below 10%; - flashing, indicates that the critical level (less than 3%) has been reached.
2	CFG	If inactive, it indicates that the device has been configured with the minimum operating data (according to UNI 11291-5).
3	Antenna	When active, indicates a remote communication session in progress.
4	Coin	Icon reserved for future use.
5	Message	If active, it indicates the presence of a message for the end user.
6	General alarm	When the icon is: - on and steady, it indicates the presence of an alarm condition. The alarm has been recorded and is currently present; - flashing, it indicates the presence of a passed alarm condition. The alarm has been recorded and ended but has not yet been read and recovered by remote communication; - off, no current alarm condition.
7	Maintenance status	When visible, it indicates the activation of the maintenance state. Activating the maintenance state prevents alarm conditions from occurring.
8	Valve	Icon reserved for future use.

Pos.	Element	Description
UNITS OF MEASUREMENT FIELD		
9	°C	Based on the selection, it indicates the measurement unit in which the value shown in the numeric field (Pos. 20) is expressed.  NOTICE!
10	m³/h	All volume and flow rate values shown on the display as m³ or m³/h are to be understood as volumes or flow rates converted to the basic reference conditions (Sm³ and Sm³/h).
11	bar, %	Symbol '%' is used for the fill percentage of the metrological event log.
12	MJ/m³	<i>not used by HM-ICON</i>
13	CNY	
ACTIVE CHAPTER FIELD		
14	C4	Indicates the currently active chapter. The first chapter displayed when the display is turned on is called the "Main chapter".
15	C3	The Main Chapter does not use a 'C' icon on the start page, while it uses the 'C1' icon to indicate a value from a previous billing period.
16	C2	 NOTICE!
17	C1	Refer to paragraph “5.3 - Navigation procedure” on how to select and navigate the chapters.
CONSUMPTION INDICATOR FIELD		
18	Flame	If active, it indicates the presence of a current gas flow.
EXPLANATORY FIELD		
19	Data reference	Field encoding the displayed type of data/parameter, expressed with up to 2 alpha-numeric characters.
NUMERICAL FIELD		
20	Data	Indicates the value referring to the indicated parameter.

Tab. 5.27.

5.3 - NAVIGATION PROCEDURE

NOTICE!

- With the display on, you may press “Enter” in “short” mode (> 0.2 sec.) or “long” mode (> 2 sec.)
- The navigation keys are always activated in “short” mode
- Failure to press any key for more than 30 seconds returns the display to the off state

Within the interface, information is organised into Main Chapter (Cyclic Sequence for the User) and Service Menu (sub-divided into 4 Chapters), each chapter consisting of more information organised into 'pages' that can be navigated sequentially.

Tab. 5.28 indicates the navigation procedure in the interface:

Step	Action
1	Press “Enter” (at least 1 sec.) to turn the display on.  NOTICE! A “lamp test” is performed upon switch-on, lasting about 2 seconds, during which all fields will be on.
2	At the end of the “lamp test”, the pages of the “Main Chapter” are displayed.  NOTICE! Refer to paragraph “5.3.1 - Main chapter (cyclic sequence for the user)”.
3	If necessary, press the “Enter” button (in “long” mode) in the “Main Chapter” to access the chapter selection.  NOTICE! Refer to paragraph “5.3.2 - Selecting service menu chapters”.
4	If necessary, press the “Enter” button from the “chapter selection” to access the specific sequence of pages of a chapter. To go back to the “default chapter” (Step 3) press the “Enter” button in “long” mode.
5	Press the navigation keys to scroll through the information sequence of the chapter selected in Step 4 . To go back to the “chapter selection” (Step 4) press the “Enter” button in “long” mode.”.

Tab. 5.28.

NOTICE!

Once the last page of a chapter is reached, the navigation sequence grants the ability to resume from the first page of the same chapter.

5.3.1 - MAIN CHAPTER (CYCLIC SEQUENCE FOR THE USER)

When the display is switched on, the Main Chapter is shown. Tab. 5.29 indicates the explanatory table of the sequence in which the pages of the chapter are displayed:

Sequence	Explanatory field	Active chapter field	Description
1	T	-	Vb volume totalizer
2	ID	-	PdR redelivery point identifier
3	TA	-	Vb volume totalizer in alarm
4*	PT	-	Identifier of the tariff program in progress
5*	Fn	-	Rate in force
6*	T1	-	Vb volume totalizer in range 1
7*	T2	-	Vb volume totalizer in range 2
8*	T3	-	Vb volume totalizer in range 3
9	DG	-	The page displays two pieces of information: "Alarm Number" and "Diagnostic Word"
10	DF	-	Date of end of previous billing period
11	T	C1	Vb volume totaliser of previous billing period
12	TA	C1	Vb volume totaliser in alarm of the previous billing period
13*	PT	C1	Identifier of the active rate programme of the previous billing period
14*	T1	C1	Vb volume totaliser in slot 1 of the previous billing period
15*	T2	C1	Vb volume totaliser in slot 2 of the previous billing period
16*	T3	C1	Vb volume totaliser in slot 3 of the previous billing period
17	Qv	C1	Maximum conventional flow rate in the previous billing period
18	D	-	Current date: dd-mm-yy format.
19	H	-	Current time: hh-mm-ss format.
20	SW	-	Metrological Firmware (LR) Firmware release to be read as nn.ss (e.g. 0104 = 01.04)
21	CL	-	Measurement Unit Class (A1)

1 - Fields marked with an asterisk are only shown on the display when a rate programme is managed in the relevant billing period. Tab. 5.29.

2 - On the DG page, the first value indicates the number of alarms present, which can be displayed in the 'User Diagnostics' submenu (see paragraph 5.3.1.1), the following 4 digits represent the hexadecimal code of the device diagnostics bits as shown in paragraph 4.2.1.1.

3 - All volume Totalisers (T, T1, T2, T3, TA) are expressed in m³ with 6 integer digits and 2 decimal places.

4 - The Qv value is expressed in m³/h with 3 integer digits and 2 decimal places.

5 - To scroll through the digits on the ID page, use the 'Up' buttons (and 'Down' to return to the previous page) after a 'brief' press on the 'Enter' button.

NOTICE!

On any page of the "Main Chapter", pressing the "Enter" button in "long" mode, activates the presentation of the "Chapter selection" menu as indicated in paragraph 5.3.2.

5.3.1.1 - USER DIAGNOSTICS SUBMENU

The possible presence of a diagnostic condition is indicated in the DG menu with a value in the 'Alarm Number' field other than zero. The display of recorded fault(s) is available in the sub-menu accessible by a 'brief' press on the 'Enter' key.

Below is a description of how to display faults and how to cancel diagnostic conditions that are no longer present:

Sequence	Explanatory field	Numerical field	Active chapter field	Description
1	DG	two integer digits and one letter	-	On this page, all registered and not yet cleared faults are shown in sequence, up to 5 different types of diagnostic conditions. The display includes 2 integer digits representing the diagnostic code (as per UNI 11291-5 reference): • 01 = Battery emergency • 02 = General alarm • 03 = Volume calculation function alarm • 04 = Corrupt database • 06 = Tampering These codes may be followed by the letter 'P' depending on whether the diagnostic condition is currently present or not. To display the next value or the next field, press the 'Up' key, the display ends when you are taken to the next page to delete anomalies.
2	DG	rESEt	-	On this page, pressing the "Enter" button in "long" mode clears the alarms without the "P" (no longer present). Alternatively, pressing the 'Up' button takes you to the next page, which allows you to return to the Main Chapter menu.
3	DG	rEturn	-	Pressing the "Enter" button in "short" mode takes you back to the "Main Chapter" menu.

Tab. 5.30.

5.3.2 - SELECTING SERVICE MENU CHAPTERS

Use the navigation keys to scroll through the chapters on the interface; then press the “Enter” button in “short” mode to access the sequence of the specific pages of the chapter displayed in the “Active chapter field”.

Tab. 5.31 indicates the sequence for the following display during the chapter selection phase:

Sequence	Explanatory field	Numerical field	Active chapter field	Description
1	PC	Pt-C	Main	This allows you to navigate through the cyclic sequence data with the data for the user.
2	PP	Pt-P	C1	First Service menu, to sequentially display data from the previous billing period.  NOTICE! Consult paragraph 5.3.3.
3	GE	GEn	C2	Second Service Menu, to navigate through the general parameters of the device.  NOTICE! Consult paragraph 5.3.4.
4	SE	SEr	C3	Third Service menu, to check the service parameters of the device.  NOTICE! Consult paragraph 5.3.5
5	CM	GPrS Nb-iot	C4	Fourth Service menu, to monitor the remote communication interface of the device.  NOTICE! Consult paragraph 5.3.6.

Tab. 5.31.

5.3.3 - CHAPTER C1

Tab. 5.32 indicates the explanatory table of the sequence in which the pages of the chapter are displayed:

Sequence	Explanatory field	Active chapter field	Description
1	T	C1	Vb volume totalizer.
2	TA	C1	Vb volume totalizer in alarm.
3*	T1	C1	Vb volume totalizer in range 1.
4*	T2	C1	Vb volume totalizer in range 2.
5*	T3	C1	Vb volume totalizer in range 3.
6	Qv	C1	Maximum conventional flow rate.
7*	PT	C1	Identifier of the active rate programme.
8	DF	C1	Date of end of previous billing period, in format dd.mm.yy

1 - Fields marked with an asterisk are only shown on the display when a rate programme is managed in the relevant billing period. Tab. 5.32.

2 - Volume Totalisers (T, T1, T2, T3, TA) are expressed in m³ with 6 integer digits and 2 decimal places.

3 - The Qv value is expressed in m³/h with 3 integer digits and 2 decimal places.

5.3.4 - CHAPTER C2

Tab. 5.33 indicates the explanatory table of the sequence in which the pages of the chapter are displayed:

Sequence	Explanatory field	Numerical field	Active chapter field	Description
1	SW	Info	C2	Sub-menu to access the firmware device pages and the operating status. Press "Enter" in "short" mode to access the submenu (see paragraph 5.3.4.1).
2	SW	HH	C2	Press "Enter" in "short" mode to access the log of the last 32 firmware upgrades.
3	ME	Message	C2	Display of user message, available up to vers. FW LR1.02 NLR 2.03 included. If not present, 'NO MSG' is displayed in the numerical head.
4	ID	PDR	C2	Redelivery point identifier
5	DG	xxxx	C2	Diagnostic Word (see paragraph 4.2.1.1)
6	Qv	xx.xxx	C2	Maximum conventional flow rate in the current billing period.
7*	PT	xxxxx	C2	Current rate programme.

1 - Fields marked with an asterisk are only shown on the display when a rate programme is managed in the relevant billing period. Tab. 5.33.

2 - To scroll through the digits on the ME and ID pages, use the 'Up' and 'Down' buttons after a 'brief' press on the 'Enter' button.

3 - The Qv value is expressed in m³/h with 3 integer digits and 2 decimal places.

5.3.4.1 - SUB-MENU OF THE FIRMWARE DEVICE AND THE OPERATING STATUS

Explanatory field	Numerical field	Description
SW	ppp xxxx (8 digits in total)	Display page of the parameter with "ppp" prefix whose value is "xxxx".

Tab. 5.34.

By pressing the "Enter" key, while the "SW InFo" menu is displayed (refer to paragraph 5.3.4, sequence 1), you will access the first submenu of information relating to the device firmware and general operation status.

Press the navigation keys to scroll the parameters in sequence, identified by their own prefix, shown in Tab.5.32.:

Prefix	Description
01L	Metrological Firmware (LR) - CRC16 in hexadecimal.
02L	Metrological Firmware (LR) - Firmware release to be read as nn.ss (e.g. 0104 = 01.04).
03b	Metrological Firmware (LR) -Boot section - CRC16 in hexadecimal.
04b	Metrological Firmware (LR) -Boot section - Firmware release to be read as nn.ss (e.g. 0101 = 01.01).
05n	Non-Metrological Firmware (NLR) - CRC16 in hexadecimal.
06n	Non Metrological Firmware (NLR) - Firmware release to be read as nn.ss (e.g. 0006 = 00.06 = 0.06).
-	Firmware upgrade date (00-00-00 if default version).
-	Firmware upgrade time (00-00-00 if default version).
09	Days of operation.
-	Hours, minutes and seconds (h-m-s) of operation.
11	Days of operation in active status.
-	Hours, minutes and seconds (h-m-s) of operation in active status
13	LR parameters editing events meter.
14	Firmware upgrade events meter.
15	Firmware upgrade not completed successfully events meter.
16	Firmware restart events meter.
17	CRC errors relative to LR data meter.
18	Fraud events meters.

Tab. 5.35.

Pressing the "Enter" key allows you to go back to the previous menu (see paragraph 5.3.4).

5.3.5 - CHAPTER C3

Tab. 5.36 indicates the explanatory table of the sequence in which the pages of the chapter are displayed:

Sequence	Explanatory field	Numerical field	Active chapter field	Description
1	Sd	0,1,3	C3	Status of the device.
2	t	4 digits, 2 integers, 2 decimal places (E.g.: 15.0 °C)	C3	Current gas temperature (in °C with 1 decimal place).
3	tb	4 digits, 2 integers, 2 decimal places (E.g.: 15.0 °C)	C3	Reference base temperature.
4	P	6 digits, 1 integer, 5 decimal places (E.g.: 1.01325 bar)	C3	Current gas pressure (in bar with 5 decimals).
5	Pb	6 digits, 1 integer, 5 decimal places (E.g.: 1.01325 bar)	C3	Reference base pressure.
6	C	6 digits, 1 integer, 5 decimal places (E.g.: 0.99234)	C3	Current ratio calculation: $(T_b/T) * (P/P_b)$.
7	EV	dd.mm.yy	C3	Date of the first event in the metrological log.
8	Rc	rS	C3	Page featuring 'brief' press on the 'Enter' key to display the current Totaliser converted volumes in high resolution (4 integer digits + 4 decimal digits).*
9	Cd	diSPLaY	C3	On this page, you can set the contrast level of the Display. A "brief" press of the "Enter" key activates the relevant sub-menu, with the presentation of the contrast level ("X") corresponding to the brightness of the display in progress. The value of "X" is between 1 and 5 (5 indicates the highest contrast). The brightness can be changed by pressing the navigation keys. You exit the sub-menu and go back to the previous page by pressing the "Enter" key (short press).
10	PE	from 1 to 3 digits (E.g: 90%)	C3	Metrological log fill rate (0 to 100 %).

Tab. 5.36.

* **NOTICE!**

If no selection is made, the resolution automatically returns to the default value (6 integer digits and 2 decimal digits) at the start of the next gas day.

5.3.6 - CHAPTER C4

Tab. 5.37 and Tab. 5.38 indicate the sequences for viewing the pages of the chapter, by model:

Models with GPRS type of remote communication

Sequence	Explanatory field	Description
1	TC	Communication Test Page.
2	QC	Current CSQ value (99 = not detected).
3	lc	ICCID code (if detected).

Tab. 5.37.

Models with NB-IoT type of remote communication

Sequence	Explanatory field	Numerical field	Active chapter field	Description
1	St	0,2	C4	Strategy currently active according to standard UNI/TS 11291-13): 0 = Normal operation. 2 = Apparatus in orphan state
2	TC	SC sss-c	C4	Communication Test Page "sss" = status of the communication session (see Tab 5.39). "c" = state exit condition (see Tab 5.40).
3	QC	CSQ xx	C4	Value of last 'Signal Quality' reading, 0, 1-31 (99 = not detected).
4	EC	0,1,2	C4	ECL value: 0, 1, 2, 99 (not detected).
5	RQ	from 0 to 32	C4	Value RSRQ: 0 (-19.5 dBm) to 32 (-3dBm) (99 = not detected).
6	RP	from 0 to 95	C4	RSRP value: 0 (-140 dBm) to 95 (-44dBm) (99 = not detected).
7	IC	xxxxxxxxxxxxxx	C4	SIM ICCID code (if detected), 19 or 20 chrs.
8	DC	d dd-mm-yy h hh-mm	C4	Timestamp last communication.
9	CR	2 integer digits (E.g: 03)	C4	Residual daily manual calls.
10	CE	5 integer digits (E.g: 00003)	C4	Number of manual calls made.

1 - For the DC page, after briefly pressing the 'Enter' key, the 'Up' and 'Down' keys scroll through the date and time digits. Tab. 5.38.

2 - Pressing "Enter" ("short" press) on page CT accesses the submenu to force a manual call; you need to enter the 4-digit password to activate the call process.

"sss" field: communication session status

Value	Description	Modem status
1	The modem has never been switched on.	Inactive
2	Modem switched off (and PSM not active).	Inactive
3	Modem in PSM.	Assets
4	Modem in eDRX.	Assets
5	Manual communication attempt in progress - call delay phase.	Assets
6	Communication attempt in progress - modem initialisation phase.	Assets
7	Communication attempt in progress - network registration phase.	Assets
8	Communication attempt in progress - PDP context initialisation.	Assets
9	Communication in progress - active PDP session (Tx/Rx or DRX).	Assets
10-127	Reserved	-

Tab. 5.39.
"c" field: state exit condition

Value	Description
0	Communication session successfully terminated (within time-out).
1	Activities in progress.
2	Generic modem error.
3	SIM reading error.
4	Radio network registration error or registration time-out expired.
5	PDP context creation error.
6	Session time-out expired.
7	Push frame sent to network, but PDP context lost.
8	Telecommunication was disabled with global-script Id 7.

Tab. 5.40.

5.4 - ALARMS

The lighting of the general alarm icon on the display indicates that one or more of the following error conditions are in progress:

- error in the measuring system
- unauthorised battery door opening error (tampering);
- integrity error of the firmware code
- error of one of the internal sensors, measurement out of range or in error.

6 - TRANSPORT AND HANDLING

6.1 - SPECIFIC WARNINGS FOR TRANSPORT AND HANDLING

NOTICE!

Transport and handling must be carried out in compliance with the regulations in force in the country of installation by personnel who are:

- qualified (specially trained);
- who are familiar with accident prevention and workplace safety regulations;
- authorised to use lifting equipment and means.

Transport and handling

Operator qualification	• Installer.
PPE required	  WARNING! The PPE listed in this table is related to the risk associated with the equipment. For the required PPE to protect against risks associated with the workplace, installation or operating conditions, please refer to: • the regulations in force in the country of installation; • <u>any information provided by the Safety Manager at the installation facility.</u>
Equipment weights and dimensions	For dimensions and weights, please refer to paragraph "6.2 - Packaging content".

Tab. 6.41.

6.1.1 - PACKAGING AND FASTENERS USED FOR TRANSPORT

The transport packaging has been designed and manufactured to avoid damage during normal transport, storage and handling. The equipment must be kept in the packaging until installation.

Upon receiving the equipment, it is necessary to:

- make sure that no part of the packaging has been damaged during transport and/or handling;
- immediately PIETRO FIORENTINI S.p.A. report any damage found

NOTICE!

PIETRO FIORENTINI S.p.A. shall not be liable for any damage to people or property caused by accidents due to failure to comply with the instructions provided in this manual.

Tab. 6.42 describes the types of packaging used:

Ref.	Type of packaging	Image
A	Single cardboard box	

Tab. 6.42.

6.2 - PACKAGING CONTENT

The packaging contains:

Description of content

Gas meter HM-ICON including:

- metrological battery pack;
- communication battery pack;
- 2 plugs for the protection of the connection fittings.

NOTICE!

The batteries are already connected electrically in their operating housing.

Tab. 6.43.

NOTICE!

This manual can be downloaded from the Manufacturer's website: <https://www.fiorentini.com>

6.3 - PHYSICAL CHARACTERISTICS OF THE EQUIPMENT

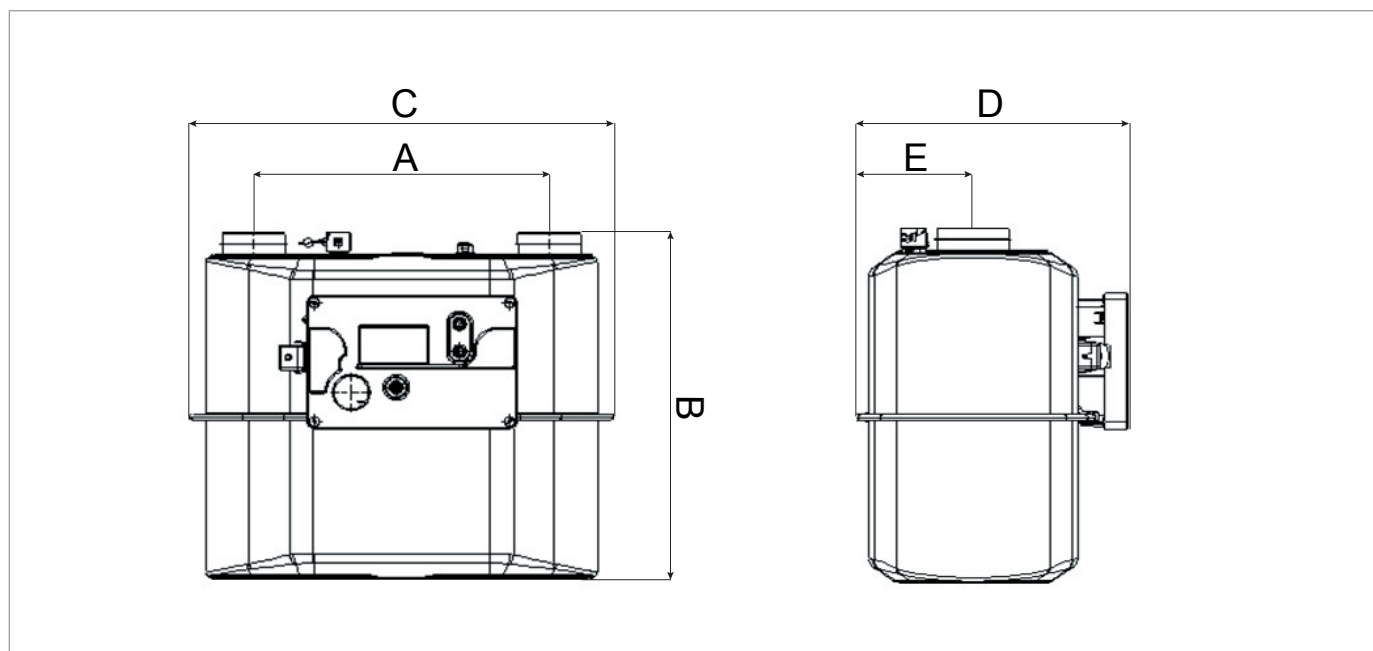


Fig. 6.6. Dimensions HM-ICON

Dimensions and weights HM-ICON				
Model	HM-ICON-M16		HM-ICON-M25	HM-ICON-M40
Connections (ISO 228-1)	1" 1/4	2"	2"	2" 1/2
A [mm]	250	280	280	335
B [mm]	310	340	340	398
C [mm]	320	402	402	465
D [mm]	195	233.5	233.5	336
E [mm]	85	103	103	138
Weights [kg]	6.5	7,7	7,7	11.5

Tab. 6.44

6.4 - EQUIPMENT ANCHORING AND LIFTING METHOD

HAZARD!

Using lifting equipment (if necessary) for unloading, carrying and handling packages is reserved only for skilled operators who have been properly trained and instructed (with licence if required by the regulations in force in the country of installation) and are familiar with:

- accident prevention rules;
- workplace safety provisions;
- lifting equipment features and limits.

HAZARD!

Before handling a load, make sure that its weight does not exceed the load capacity of the lifting equipment (and any other lifting tools) specified on the specific plate.

ATTENTION!

Before handling the equipment:

- remove any movable or hanging component or firmly secure it to the load;
- protect the most fragile equipment;
- check that the load is stable;
- be sure to have perfect visibility along the route.

6.4.1 - FORKLIFT HANDLING METHOD

HAZARD!

It is forbidden to:

- transit under suspended loads;
- move the load over the personnel operating in the site/plant area.

WARNING!

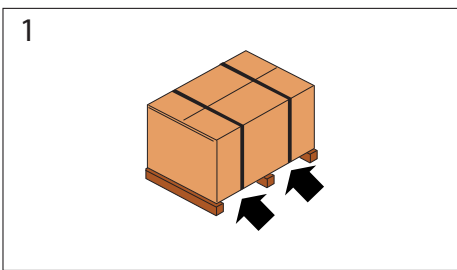
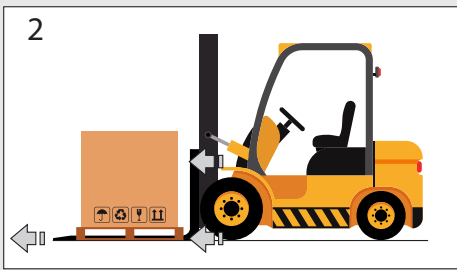
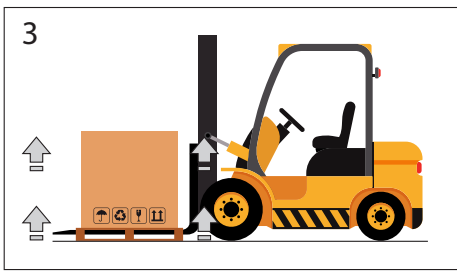
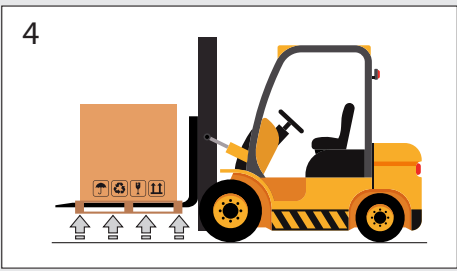
The following is not allowed on forklifts:

- carrying passengers;
- lifting people.

WARNING!

During all handling operations, pay close attention to avoid impact or vibrations of the equipment batteries.

If cardboard boxes (single or multiple) are carried on a pallet, proceed as indicated in Tab. 6.455:

Step	Action	Image
1	Place the forks of the forklift under the load surface.	
2	Make sure that the forks protrude from the front of the load (by at least 5 cm), far enough to eliminate any risk of the transported load tipping.	
3	Raise the forks until they are touching the load.  NOTICE! Fasten the load to the forks with clamps or similar devices if required.	
4	Slowly lift the load by a few dozen centimetres and check its stability, making sure that the centre of gravity of the load is at the centre of the lifting forks.	

Step	Action	Image
5	Tilt the mast backwards (towards the driver's seat) to help the over-turning moment and to ensure greater load stability during transport.	
6	Adjust transport speed according to the type of floor and load, avoiding jerky movements. ⚠ WARNING! If: • obstacles along the path; • particular operating situations; hinder operator visibility, the assistance of a ground operator is required, standing outside the range of action of the lifting equipment, with the task of signalling.	-
7	Place the load in the chosen installation area.	-

Tab. 6.45.

6.5 - PACKAGING REMOVAL

Packaging removal	
Operator qualification	Installer.
PPE required	    WARNING! The PPE listed in this table is related to the risk associated with the equipment. For the PPE necessary to protect against risks associated with the workplace or operating conditions, please refer to: - the regulations in force in the country of installation; <u>any information provided by the Safety Manager at the installation facility.</u>

Tab. 6.46.

To unpack the cardboard boxes (single or multiple) supported by a pallet, proceed as described in Tab. 6.478:

Step	Action
1	Remove the stretch film around the pallet.
2	Remove the 4 support corners.
3	Move the boxes of the equipment from the pallet to their intended place. NOTICE! <u>Have at least 2 operators manually move the packages if required due to their dimensions/weight.</u>

Tab. 6.47.

NOTICE! After removing all packaging materials, check for any anomalies. If there are anomalies: - do not install the equipment; <u>contact PIETRO FIORENTINI S.p.A. and specify the details provided on the equipment rating plate.</u>

WARNING! The single piece of equipment is contained in a specifically created cardboard box. <u>Avoid taking the equipment out of the box before its installation.</u>
--

6.5.1 - PACKAGING DISPOSAL

NOTICE! Sort the various materials making up the packaging and dispose of them in compliance with the regulations in force in the country of installation.

6.6 - STORAGE AND ENVIRONMENTAL CONDITIONS

WARNING!

Protect the equipment from blows and impacts, even accidental, until it is installed.

NOTICE!

The meters must be stored in an upright position.

They are reported in Tab. 6.488 the minimum environmental conditions expected in case the equipment is to be stored for a long period. Compliance with these conditions will guarantee the declared performance:

Operational	Data
Maximum storage period	A maximum storage period is not defined as it is only limited by the life span of the product.
Storage temperature	from -25°C to +60°C
Relative humidity	95%

Tab. 6.48.

6.6.1 - STORAGE OF THE SPARE BATTERIES

Any spare battery packs ordered must be stored:

- in their original packaging or alternatively in ADR compliant packaging, by placing the containers at ground level (do not stack above 1.2 m);
- in a place with a temperature $\leq 30^{\circ}\text{C}$ in order to preserve its electrical characteristics;
- away from flammable material, water and rain, corrosive agents, heat sources;
- in the absence of direct sunlight;
- away from metal objects;
- so as to prevent any accidental movement;
- so as to prevent their terminals from bearing the weight of other elements stacked on them.

Battery packs must not be stored:

- with damaged batteries;
- with exhausted batteries.

NOTICE!

The packages are labelled in accordance with ADR, i.e. with a diamond shape on the side and code UN3090.



7 - INSTALLATION

7.1 - GENERAL WARNINGS

WARNING!

Due to its high accuracy and sensitivity, this meter, if left uncapped and uninstalled, could detect air flows in the surrounding environment.

The meter is supplied with two caps to protect the measuring system. It is recommended to always keep the caps in place until installation.

WARNING!

The installation must be performed by qualified personnel, in compliance with the provisions in force concerning safety.

WARNING!

For the safe use of the equipment, respect the permitted environmental conditions and comply with the data shown on the nameplate.

WARNING!

It is strictly forbidden to make any modifications to the equipment.

WARNING!

PIETRO FIORENTINI S.p.A. is not liable for damage caused by incorrect installation of the equipment and/or otherwise different from that indicated in this manual..

7.2 - INSTALLATION PRE-REQUISITES

7.2.1 - ENVIRONMENTAL CONDITIONS ALLOWED

NOTICE!

For details on the allowed environmental conditions (temperature range and classification) refer to paragraph "4.4 - Technical data"

WARNING!

PIETRO FIORENTINI S.p.A. is not liable for damage and/or malfunctions caused by installation in environments other than those permitted.

7.3 - CHECKS BEFORE INSTALLATION

The installation site must be suitable for the safe use of the equipment.

The equipment installation area must have lighting that guarantees the operator good visibility during the installation phases.

Before installation, it must be ensured that:

- the installation compartment meets the provisions in force on safety and is away from any possible damage of mechanical origin, away from sources of heat or naked flames, in a dry place and protected from external agents;
- the utilities on the customer side are closed;
- there are no impediments that could hinder the installer's installation operations;
- the upstream and downstream pipes are at the same level and can bear the weight of the equipment;
- there are no stresses on the connections;
- the inlet and outlet connections of the equipment are clean and have not been damaged;
- mechanical stresses on the inlet and outlet connections are totally absent.

Installation	
Operator qualification	• Installer.
PPE required	      WARNING! The PPE listed in this table is related to the risk associated with the equipment. For the required PPE to protect against risks associated with the workplace, installation or operating conditions, please refer to: • the regulations in force in the country of installation; • <u>any information provided by the Safety Manager at the installation facility.</u>
Necessary equipment	Keys to fix inlet and outlet connections fittings/connections of the equipment.

Tab. 7.49.

7.4 - SPECIFIC SAFETY INSTRUCTIONS FOR THE INSTALLATION PHASE

NOTICE!

The equipment is supplied with its battery pack already inserted and connected, so once installed, it is ready for use.

WARNING!

Before proceeding with installation, make sure that the upstream and downstream valves installed on the line are shut off.

WARNING!

Installation may also take place in areas where there is a risk of explosion, which implies that all necessary prevention and protection measures have to be taken.
For these measures, please refer to the regulations in force at the place of installation.

WARNING!

Near the equipment, do not:

- use open flames (e.g. for welding operations);
- smoke.

WARNING!

Before connecting, make sure that:

- at least the portion of the system upstream of the equipment has been cut off and that, therefore, no flow of gas occurs during installation;
- the maximum system pressure is lower than the maximum pressure set for the equipment, which is fixed and equal to 0.5 relative bar.

WARNING!

Install the equipment with the indicator device in a horizontal position, not in direct contact with walls and raised from the floor.

WARNING!

When installing the equipment:

- avoid mechanical stresses on its inlet/outlet connections;
- implement protective measures against electrostatic discharges.

7.5 - INSTALLATION PROCEDURE

To **install the meter**, proceed as described in Tab. 7.50:

Step	Action
1	Remove the 2 protection caps of the connection fittings (A), if still present.
2	Place the meter in the adequately prepared compartment, in the section of the line used for it. ! NOTICE! The arrow (B) on the top of the meter indicates the direction of the gas flow and therefore, the orientation of the meter within the relative compartment.
3	Place the gaskets between the line fitting and the meter fitting.
4	Connect the upstream and downstream pipes to the meter. ! NOTICE! • Use suitable fittings (if necessary) for the connection. • Tighten the fittings to a torque not exceeding: 110 Nm for 1" 1/4 couplings, 170 Nm for 2" couplings and above (see further references in EN 1359).
5	Slowly pressurise the HM-ICON meter and check the tightness of the connection fittings. ! NOTICE! The shut-off valve on the system upstream of the meter must be opened gradually. Opening the valve too quickly could damage the internal components of the meter.
6	The meter is now ready for use.
7	If present, slowly open the valve immediately downstream of the meter.

Tab. 7.50.

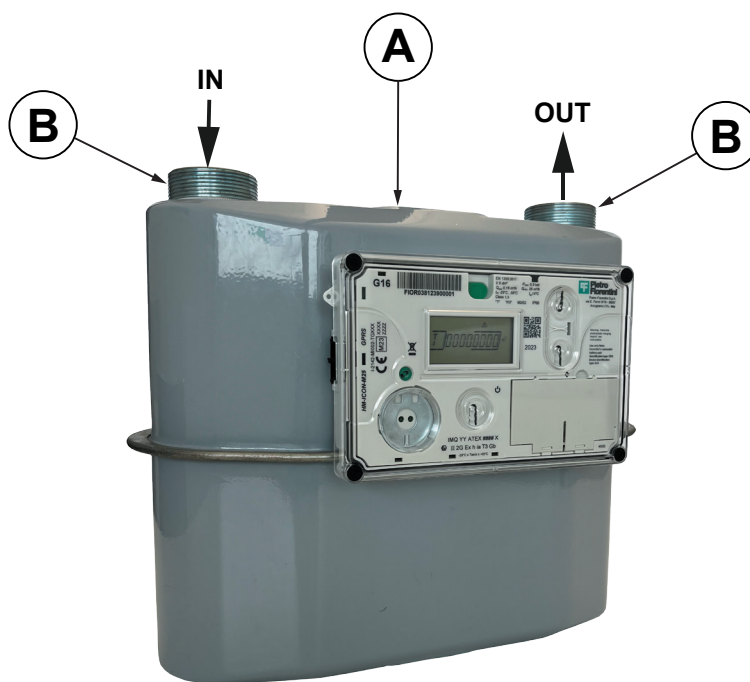


Fig. 7.7. Installation procedure

7.6 - EQUIPMENT ADJUSTMENTS

NOTICE!

The equipment is adjusted as required by the Customer, directly in the facility PIETRO FIORENTINI S.p.A.
No further adjustments are required.

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8 - CONFIGURATION

8.1 - SAFETY REQUIREMENTS FOR CONFIGURATION

Configuration	
Operator qualification	- Specialised technician - Installer
PPE required	      WARNING! The PPE listed in this table is related to the risk associated with the equipment. For the required PPE to protect against risks associated with the workplace, installation or operating conditions, please refer to: - the regulations in force in the country of installation; <u>any information provided by the Safety Manager at the installation facility.</u>

Tab. 8.51.

8.2 - EQUIPMENT CONFIGURATION

 NOTICE!
The configuration of the equipment must be carried out by authorized and trained personnel.
 NOTICE!
The device field configuration can occur from the local port or remotely from CAS, always by means of the applied protocol, as specified in the provisions of standards series UNI/TS 11291.

8.2.1 - USING THE OPTICAL PROBE

The optical probe (available as an option) is fitted with a magnetic coupling on the meter.

Place the probe head in the appropriate slot on the front part of HM-ICON with the cable facing downwards. The magnet and the groove will retain the device in place.

To activate communication on the optical port, simply activate the display by pressing the power button. The display will turn off automatically in case of local communication inactivity for more than 2 minutes.

8.3 - VERIFY CORRECT CONFIGURATION

The checks on the equipment are carried out automatically by the CAS.

8.4 - CONNECTING TO OTHER DEVICES

For connection of the pulse output to the user, please contact the contact person at PIETRO FIORENTINI S.p.A. for additional information and the pulse repetition probe.

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9 - MAINTENANCE AND CHECKS

9.1 - GENERAL WARNINGS

HAZARD!

- Maintenance work must be carried out by qualified personnel trained on safety in the workplace and authorised to carry out equipment-related activities.
- Repair or maintenance work not covered in this manual may only be carried out with the prior authorisation of PIETRO FIORENTINI S.p.A.. No liability for personal injury or damage to property can be attributed to PIETRO FIORENTINI S.p.A. for work other than that described or performed in a manner other than indicated.

HAZARD!

Special maintenance:

- requires extensive and specialised knowledge of the machines, operations required, risks involved and correct procedures to operate safely;
- must be provided by qualified, trained and authorised technicians.

WARNING!

In case of doubt, do not perform any work.

Contact PIETRO FIORENTINI S.p.A. for necessary clarification.

NOTICE!

Before starting maintenance on the equipment, it is advisable to make sure that the authorised operator has:

- the necessary equipment;
- appropriate spare parts.

In case of anomalies detected in the equipment, which require its removal and replacement from the field, operate as described in Tab. 9.522:

Step	Action
1	Close the downstream shut-off valve of the equipment.
2	Close the upstream shut-off valve of the equipment.
3	Replace the equipment.

Tab. 9.52.

The equipment maintenance operations are divided, from an operational point of view, into two main categories:

Commissioning and maintenance operations

Routine maintenance	All those operations that the operator must preventively carry out to ensure proper operation of the device over time.  NOTICE! The equipment does not require routine maintenance.
Special maintenance	All those operations to be carried out by the operator when the equipment requires them.

Tab. 9.53.

9.2 - SPECIAL MAINTENANCE

9.2.1 - REPLACING THE COMMUNICATION BATTERY PACK

Replacing the communication battery	
Operator qualification	- Specialised technician. - Maintenance Technician.
PPE required	      WARNING! The PPE listed in this table is related to the risk associated with the equipment. For the required PPE to protect against risks associated with the workplace, installation or operating conditions, please refer to: - the regulations in force in the country of installation; - any information provided by the Safety Manager at the installation facility.
Necessary equipment	- Useful tool to remove the screw cover seal - Phillips screwdriver DIN EN ISO 4757 TYPE H2 (type PH2) 4 screw cover seals supplied by Pietro Fiorentini (see Paragraph 11.3) 4 self-tapping screws M4x12 (see Paragraph 11.3)

Tab. 9.54.

The equipment has been designed to ensure in field replacement of the communication battery pack in case if the charge is flat.

The following relevant data are shown on the battery pack:

- communication battery pack identification code;
- device identification type;
- month and year of production (or best before date).

Tab. 9.555 each HM-ICON model is associated with the identification type of the device and the identification code of the battery pack:

Model	device identification type	Communication battery pack identification code
HM-ICON-GPRS	A14	D09
HM-ICON-NB	A14	D09

Tab. 9.55.

HAZARD!

Batteries, especially end-of-life (exhausted) batteries, are dangerous and sensitive to shock, vibration and exposure to naked flames. Failure to comply with this document may lead to the risk of explosion, fire, harmful emissions which may have serious consequences for health.

ATTENTION!

Use only battery packs supplied by PIETRO FIORENTINI S.p.A.

ATTENTION!

All operations must be carried out:

- away from heat sources
- in a place protected from bad weather
- as far as possible from water sources that could cause a reaction with the lithium contained inside the batteries.

ATTENTION!

Operators should not wear jewellery or metal ornaments (rings, necklaces, bracelets and earrings) that may come into contact with electronic components and/or battery terminals to avoid potential short circuits.

ATTENTION!

The fire extinguishers to be used in the event of a fire must be of class D as they are effective in extinguishing fires in the presence of lithium.

ATTENTION!

The transport of the battery packs supplied by PIETRO FIORENTINI S.p.A. must be carried out using the original packaging, which complies with the current ADR regulations.

NOTICE!

Battery replacement must be managed in such a way as not to generate false alarms.

Use the software procedure that allows you to temporarily disable the logging of fraud events and reset the estimated life meters of the communication battery pack.

If one of the following events occurs during the battery installation operations:

- battery falling to the ground
- damage to the battery casing or swollen battery
- battery overheating

it is mandatory to dispose of the battery in accordance with the regulations in force (see paragraph 10.7.1) and replace it with new problem-free batteries (see paragraph 9.2.1).

For further information please contact the contact person of PIETRO FIORENTINI S.p.A.

To **replace the communication battery pack**, proceed as described in Tab. 9.566 (referring to Fig. 9.8):

Step	Action
1	Use the suitable tool to remove the 4 screw cover seals (A).
2	Unscrew the 4 fixing screws (B) of the transparent cover (C) with a Phillips screwdriver and remove it from its housing.
3	Open the door (D) that allows access to the communication battery compartment (E).
4	Disconnect the communication battery connector from its housing (F) and remove the battery from the compartment. ! ATTENTION! Store the replaced communication battery in ADR compliant packaging.
5	Insert the connector of the new communication battery into its housing (F), then close the door (D) of the battery compartment making sure it fits in properly. ! NOTICE! • The connector of the battery pack is polarised so that it can only be inserted into the connector of the equipment corresponding to the correct polarity. • Position the cables (G) so as to facilitate closing the door (D) without damaging them.
6	Insert the transparent cover (C) in its seat, checking that it is fully inserted, then tighten the 4 fixing screws (B) with the Phillips screwdriver. ! NOTICE! Tightening torque 1.2 - 1.4 Nm.
7	Insert the new 4 screw cover seals (A) making sure they are completely inserted in the corresponding hole.

Tab. 9.56.

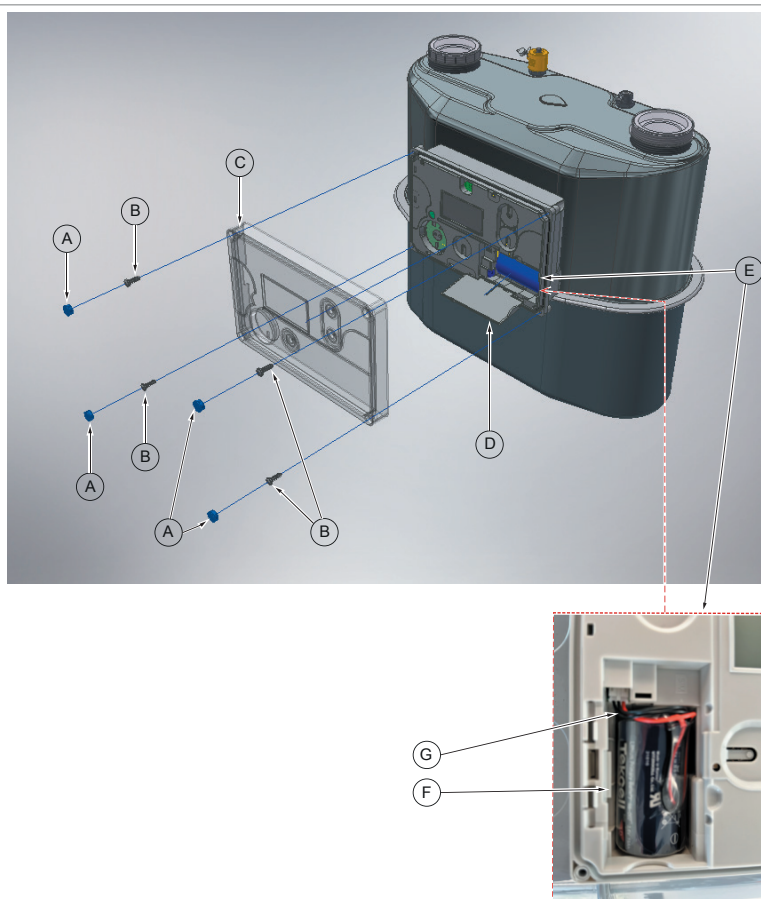


Fig. 9.8. Replacing the communication battery pack

9.2.2 - SIM REPLACEMENT (ONLY FOR HM-ICON-GPRS AND HM-ICON-NB VERSIONS)

SIM replacement	
Operator qualification	- Specialised technician - technician
PPE required	     WARNING! The PPE listed in this table is related to the risk associated with the equipment. For the required PPE to protect against risks associated with the workplace, installation or operating conditions, please refer to: - the regulations in force in the country of installation; - any information provided by the Safety Manager at the installation facility.
Necessary equipment	- Useful tool to remove the screw cover seal; - Phillips screwdriver DIN EN ISO 4757 TYPE H2 (type PH2); 4 screw cover seals supplied by Pietro Fiorentini (see Paragraph 11.3) 4 self-tapping screws M4x12 (see Paragraph 11.3)

Tab. 9.57.

ATTENTION!

All operations must be carried out:

- away from heat sources,
- in a place protected from bad weather
- as far away as possible from sources of water that could react if it came into contact, even accidentally, with the lithium contained inside the batteries.

ATTENTION!

Operators should not wear jewellery or metal ornaments (rings, necklaces, bracelets and earrings) that may come into contact with electronic components and/or battery terminals to avoid potential short circuits.

ATTENTION!

The fire extinguishers to be used in the event of a fire must be of class D as they are effective in extinguishing fires in the presence of lithium.

To **replace the SIM**, (referring to Fig. 9.9), proceed as described in Tab. 9.588:

Step	Action
1	Use the suitable tool to remove the 4 screw cover seals (A) .
2	Unscrew the 4 fixing screws (B) of the transparent cover (C) with a Phillips screwdriver and remove it from its housing.
3	Open the door (D) that allows access to the communication battery compartment (E) .
4	Disconnect the communication battery connector from its housing (F) and remove the battery from the compartment. HAZARD! Batteries, especially end-of-life (exhausted) batteries, are dangerous and sensitive to shock, vibration and exposure to naked flames. Failure to comply with this document may lead to the risk of explosion, fire, harmful emissions which may have serious consequences for health.
5	Press on the SIM (H) to activate the push/pull extraction mechanism, then extract the SIM (H1) from its slot
6	Insert the new SIM (H1) and press on the SIM itself (H) to activate the push/pull insertion mechanism.
7	Insert the connector of the communication battery into its housing (F) then close the door (D) of the battery compartment making sure it fits in properly. NOTICE! Position the cables (G) so as to facilitate closing the door (D) without damaging them.
8	Insert the transparent cover (C) in its seat, checking that it is fully inserted, then tighten the 4 fixing screws (B) with the Phillips screwdriver. NOTICE! Tightening torque 1.2 - 1.4 Nm.
9	Insert the new 4 screw cover seals (A) making sure they are completely inserted in the corresponding hole.

Tab. 9.58.

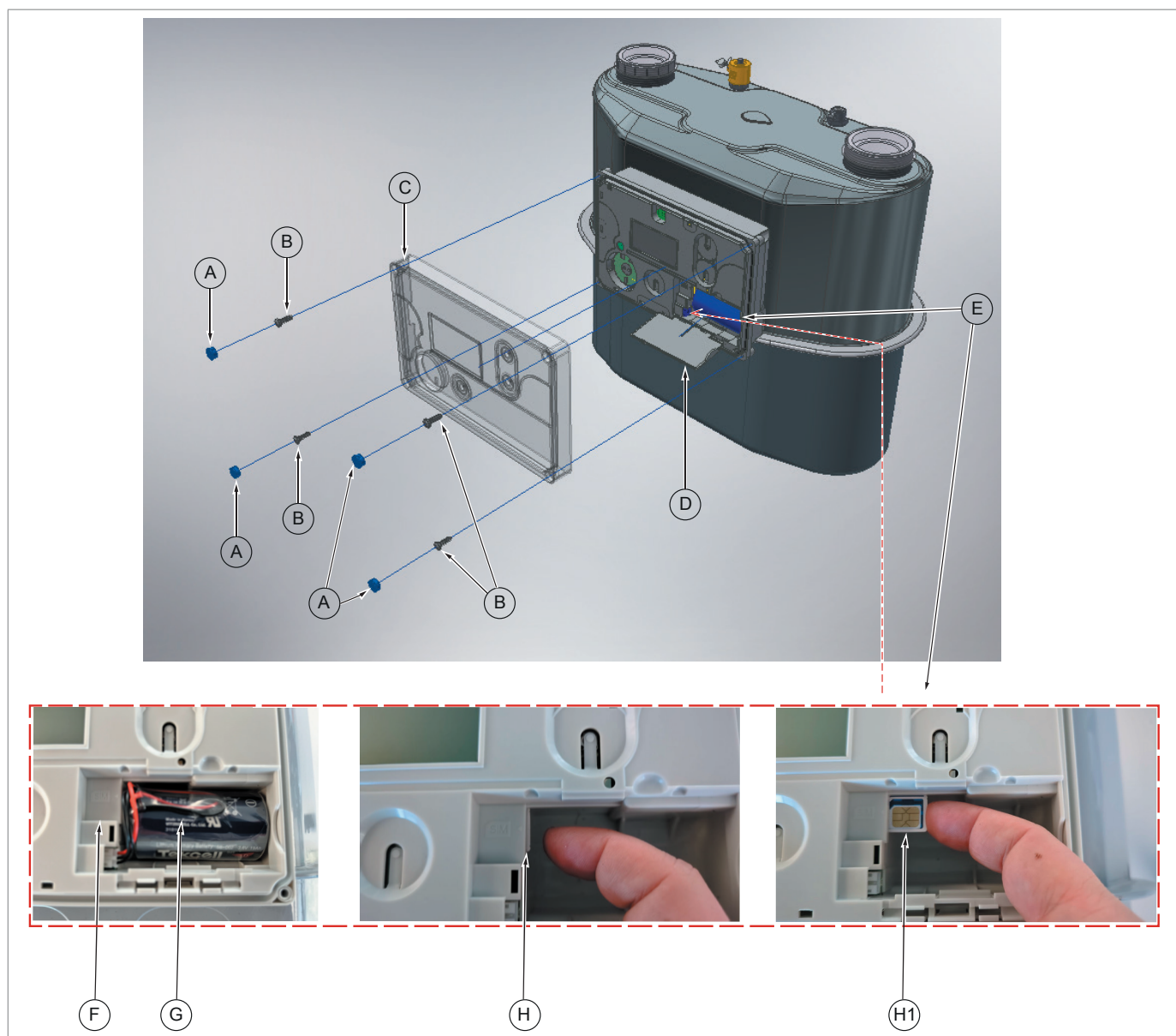


Fig. 9.9. SIM Replacement

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10 - UNINSTALLATION AND DISPOSAL

10.1 - GENERAL SAFETY WARNINGS

HAZARD!

Make sure that there are no ignition sources in the work area set up to uninstall and/or dispose of the equipment.

WARNING!

Before proceeding with uninstallation and disposal, make the equipment safe by disconnecting it from any power supply.

10.2 - QUALIFICATION OF THE OPERATORS IN CHARGE

Uninstallation

Operator qualification	Installer.
PPE required	  WARNING! The PPE listed in this table is related to the risk associated with the equipment. For the required PPE to protect against risks associated with the workplace, installation or operating conditions, please refer to: - the regulations in force in the country of installation; - any information provided by the Safety Manager at the installation facility.
Necessary equipment	Keys to fix inlet and outlet connections fittings/connections of the equipment.

Tab. 10.59.

10.3 - UNINSTALLATION

To properly uninstall the equipment, proceed as specified in Tab. 10.60:

Step	Action
1	Close the valve upstream and downstream of the equipment.
2	Disconnect the upstream and downstream pipes from the equipment by unscrewing the fittings with adequate hand tools.
3	Remove the equipment.  NOTICE! Seal the valves upstream and downstream of the equipment if: - closing the system; - the equipment is not replaced immediately.

Tab. 10.60.

10.4 - INFORMATION REQUIRED IN CASE OF NEW INSTALLATION

NOTICE!

Should the equipment be reused after uninstallation, refer to chapters: “7 - Installation” and “8 - Configuration”.

10.5 - STORAGE OF THE BATTERIES

NOTICE!

Refer to paragraph 6.6.1 to store the batteries.

10.6 - INFORMATION REQUIRED IN CASE OF RE-INSTALLATION

NOTICE!

Should the equipment be reused after uninstallation, please refer to Chapter “7 - Installation”.

10.7 - DISPOSAL INFORMATION

NOTICE!

- Proper disposal prevents damage to man and the environment and promotes the reuse of precious raw materials.
- Bear in mind that the regulations in force in the country where the system is installed must be complied with.
- Illegal or incorrect disposal involves the application of the penalties provided for by the regulations in force in the country of installation.



When removing the device from the field, it must not be disposed of with normal waste. Dispose of the device pursuant to the provisions of It. Legislative Decree 14 March 2014, no. 49 "Implementation of directive 2012/19/EU on waste electric and electronic equipment (WEEE).

The equipment was manufactured with materials that can be recycled by specialised companies. To dispose of the equipment correctly, proceed as indicated in Tab. 10.61:

Step	Action
1	Set up a large work area free from obstacles where to safely dismantle the equipment.
2	Sort the various components by type of material for easier recycling through separate collection.
3	Send the materials obtained in Step 2 to a specialised company.

Tab. 10.61.

The equipment in any possible configuration consists of the materials described in Tab. 10.62:

Material	Disposal/recycling indications
Plastic	It must be dismantled and disposed of separately.
Steel	Disassemble and collect separately. It must be recycled through the specific collection centres.
Stainless steel	Disassemble and collect separately. It must be recycled through the specific collection centres.
Aluminium	Disassemble and collect separately. It must be recycled through the specific collection centres.
Electronic components	Disassemble and collect separately. It must be recycled through the specific collection centres.
Lithium batteries	Refer to paragraph "10.7.1 - Disposing of the batteries"

Tab. 10.62.

NOTICE!

The above materials refer to standard versions. Different materials can be provided for specific needs.

10.7.1 - DISPOSING OF THE BATTERIES

Proceed with disposal in compliance with the requirements:

- on transport and packaging in the chapter;
- of the legislation in force in the country of installation of the equipment.

WARNING!

When disposing of the batteries, they must be removed from the equipment, as indicated in Directive 2006/66/EC art.12 paragraph 3.

The transport of the batteries to the intermediate treatment plants is not subject to the provisions of the ADR if the volume of each packaging containing the batteries does not exceed 450 litres.

NOTICE!

Take steps to prevent any leakage of battery contents under normal transport conditions.

NOTICE!

You can ship batteries and/or batteries for recycling or disposal under a partial exemption scheme, in accordance with special provision 636.

This exemption applies to lithium batteries/batteries of gross mass ≤ 500 g per unit.

10.7.1.1 - BATTERY PACKAGING

NOTICE!

The packages must be labelled in accordance with ADR, i.e. with a diamond shape on the side and code UN3090.



NOTICE!

The packages must bear the indication "LITHIUM BATTERIES FOR DISPOSAL" or "LITHIUM BATTERIES FOR RECYCLING".

The batteries that are removed from the equipment must be packed in such a way:

- to be protected from any damage due to transport and handling;
- to prevent any accidental movement;
- to prevent the terminals from bearing the weight of other elements;
- to be protected from short circuits.

For this purpose, the original packaging or alternatively, packaging compliant with the ADR regulations, can be used.

If batteries not removed from the equipment but still inside it are transported, the packaging may not be approved but must still be:

- sufficiently robust and able to contain and protect the equipment;
- constructed in such a way as to prevent the equipment from operating accidentally during transport.

11 - RECOMMENDED SPARE PARTS

11.1 - GENERAL WARNINGS

NOTICE!

If spare parts not recommended are used PIETRO FIORENTINI S.p.A. their declared performance cannot be guaranteed.

It is recommended to use original spare parts PIETRO FIORENTINI S.p.A.

PIETRO FIORENTINI S.p.A. shall not be held liable for any damage caused by using non-original parts..

11.2 - HOW TO REQUEST SPARE PARTS

NOTICE!

For specific information, please refer to the sales network of PIETRO FIORENTINI S.p.A.

11.3 - SPARE PARTS LIST

! NOTICE!

Spare parts are unambiguously identified by:

- a position specified in the assembly drawing of the equipment (Fig. 11.10);
- an identification code that associates the position with the component (Tab. 11.633).

Reference to the spare parts order codes:

Pos.	Code	Component
1	SG120076216	Screw cover seal
2	SG340011327	Self-tapping screw M4x12
3	SG120076205	Transparent plastic casing
4	SG120074029	Nut seal 1/4 L15
5	SG220074004	Well cap OTM 270/FL-062

Tab. 11.63.

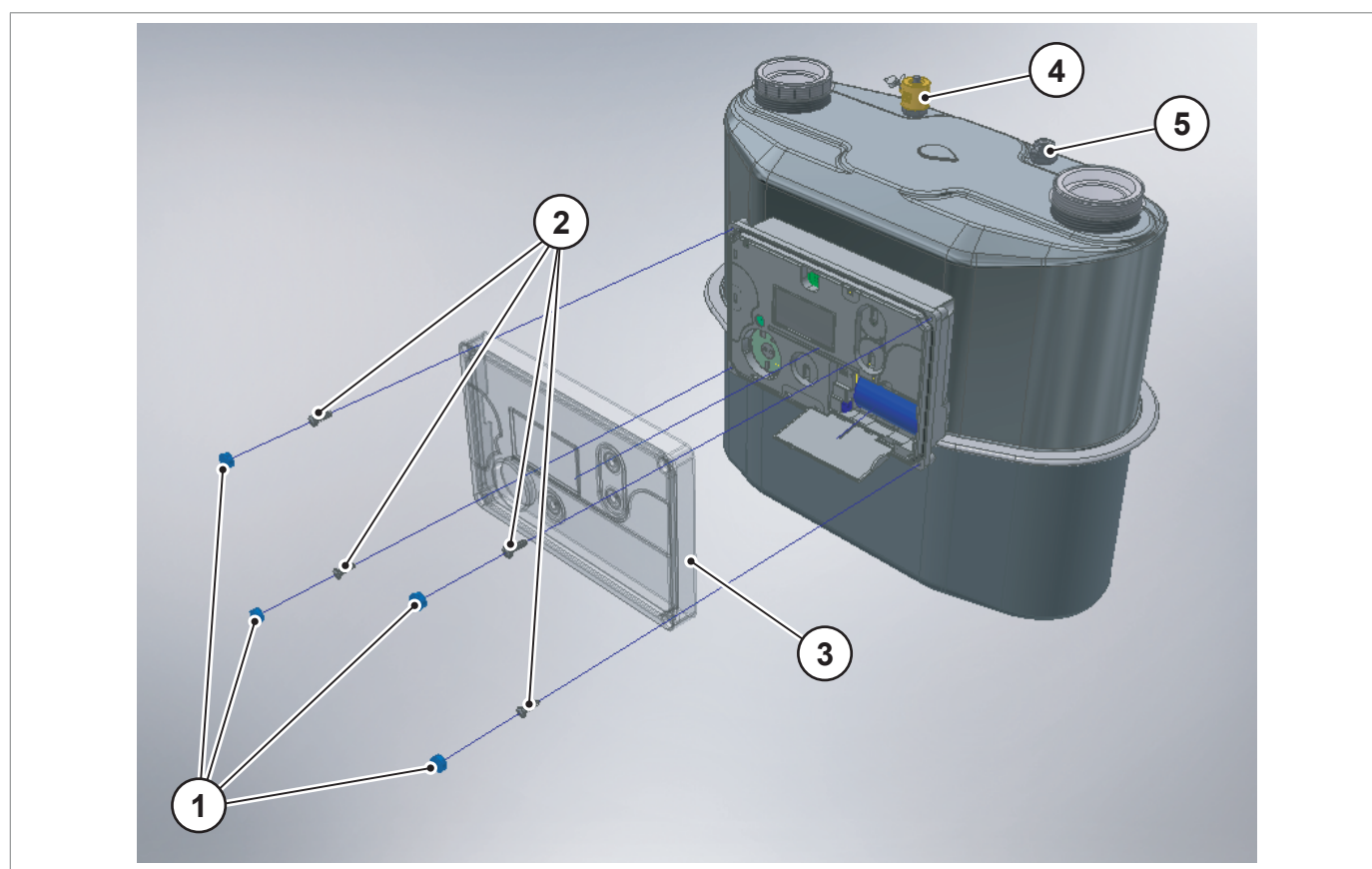


Fig. 11.10.

Spare parts

11.4 - PUTTING BACK BATTERIES

Reference to order codes for replacement battery packs:

Model	Replacement battery pack code	Communication battery pack identification code
HM-ICON-GPRS	SG220009013	D09
HM-ICON-NB	SG220009013	D09

Tab. 11.64.

TM0155ENG

